

Drills

- Metal
- Wood
- Masonry
- Glass & Tile

DRILLS



		Wood						Metal								Masonry										Glass & Tile				
																														
Catalogue Code	Page	Hard wood & soft wood	Wood & nails	Plywood	Chipboard	MDF	Laminated particle board	Steel	Hard Steel	Stainless steel	Aluminium	Copper & Brass	Cast iron	Sheet metal	Metal pipes	Plaster board	Cement sheet	Ceramics & Tiles	Hebel	Brick	Concrete	Reinforced Concrete	Stone	Granite	Marble	PVC Plastics	Acrylic	Glass	Fibreglass	Carbon Fibre
D101	25	○	○	○	○	○		●			●	●		○	○	○										○				
D103	13	○	○	○	○	○		●	○	○	○	○	●	○	○	○										○				
D105	18	○	○	○	○	○	○	●			●	●		○	○	○										○				
D108	23	○	○	○	○	○		●	●	●	○	○	●	○	●		○									○				
D110	29	○	○	○	○			●			●	●	○	○	○		○									○				
D125	34							●			○	○		●												○				
D128	34							●		○	○	○		●												○				
D130	34							●	○	●	○	○		●												○				
D134	34							●			●	●		●												○				
D183	27	●		●	○	○	○	●			●	●		●	○											○				
D184	19	○	○	○	○	○	○	●		●	●	●	○	●	○											○				
D185	22							●		●		●		●	○											○				
D187	30	○	○	○	○	○		●			●	●	○	○												○				
D188	32	○	○	○	○			●			○	○	○													○				
D500	43	●		●	●	●	○									○														
D501	39	●		○	○	●	○																							
D510	40	●		○	○	○																								
D514	42	●		○	○	○																								
D600	56															●	●		●	●	●		●	○	○					
D604	61																	○		●						○	○	●	○	○
D605	62																	●					○	●	●			○	○	
D606	57															●	●		●	●	●		●	○	○					
D609	60															●	●		●	●	●		●	○	○					
D610	59	○	○	○	○	○		○	○	○	○	○	○	●		●	●	○	○	○	○	○	○	○	○			○		
D612	45																●		●	●	●		●	○						
D623	46																●		●	●	●	●	●	●	○					

● Optimal ○ Effective

Drills

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D105 SLV7M



D105 SLV10M



D105 SLV13M



D105 V2M



D105 V3M



D179 SM2



D179 SM3



D101 SM1



D101 SM2



D101 SM3



D101 MTL5M2



D101 MTL5M3



D102 SM1



D102 SM2



D102 SM3



D101 SM30



D101 SM41



D102 SM30



D102 SM41



D102 SM99



D102 SM101



D180 SM2



D180 SM3



D103 SM3



D101 SM7



D188 RS4



D109 SM2



D109 SM3



D101 SRK20



D101 SRKM2



D101 SRKM3



D101 SM8



D102 SM8

FN®

WORKSHOP



150BOWS13



150BOWS2M



150BOWS3M



Check out the demo

suttontools



Viper Drills

The Viper bit point design is 118° split point is self-centring. It minimises wandering when starting and requires less power when drilling.

Viper Plus Drills

Industrial quality drill bit designed for machine and hand held drilling in stainless steel, steel, aluminium, cast iron, brass, wood and plastic.

Bright Drills

General purpose drill bit designed for machine and hand held drilling in a wide range of ferrous & non-ferrous materials.

Blue Drills

The blue finish reduces chip build up on the cutting edge and is a better choice when drilling ferrous materials.

TiN Drills

Lasts up to 6 times longer than standard HSS drill bits.

INOX Drills

Industrial quality drilling solution specially designed for superior performance in stainless steel.

Cobalt HSS Drills

Industrial quality drill bit for drilling materials that have high hardness & tensile strength such as cast iron, bronze, hard steel & stainless steel.

Description	Drill Sizes	Case	Pieces	Item #	Barcode
Viper Sets (A1202)				D105	
SLV7M	1.5, 2.0, 3.0, 4.0, 5.0, 5.5, 6.0mm	Plastic	7	D105 SLV7M	9311963375045
SLV10M	1.0mm – 10.0mm x 1.0mm	Plastic	10	D105 SLV10M	9311963375052
SLV13M	1.5mm – 6.5mm x 0.5mm + 3.2mm, 4.8mm	Plastic	13	D105 SLV13M	9311963375069
V2M	1.0mm – 10.0mm x 0.5mm	ABS	19	D105 V2M	9311963374994
V3M	1.0mm – 13.0mm x 0.5mm (10.5-13.0mm x 10.0mm Shanks)	ABS	25	D105 V3M	9311963358215
Viper Plus Sets (A1202)				D179	
SM2	1.0 – 10.0mm x 0.5	ABS	19	D179 SM2	9311963586182
SM3	1.0 – 13.0mm x 0.5	ABS	25	D179 SM3	9311963586199
Bright Drill Sets (A1202)				D101	
SM1	1.5mm – 6.5mm x 0.5mm + 3.2mm, 4.8mm	Plastic	13	D101 SM1	9311963001661
SM2	1.0 – 10.0mm x 0.5	ABS	19	D101 SM2	9311963001258
SM3	1.0 – 13.0mm x 0.5	ABS	25	D101 SM3	9311963000718
SM8	1.0 – 3.0mm x 0.25, 3.5 – 13.0mm x 0.5 (Suits SM7 Stand)	Quad Pack	29	D101 SM8	9311963015163
MTLSM2	1.0 – 10.0mm x 0.5	Metal	19	D101 MTL2M	9311963601199
MTLSM3	1.0 – 13.0mm x 0.5	Metal	25	D101 MTL3M	9311963601205
SM30	1.0mm – 5.9mm x 0.1	Metal	50	D101 SM30	9311963117720
SM41	6.0mm – 10.0mm x 0.1	Metal	41	D101 SM41	9311963117737
Refill Kits (A1202)					
SRKM2	1.5mm – 3.5mm x 0.5mm	Tray	5	D101 SRKM2	9311963191492
SRKM3	1.5, 2.0, 3.0, 4.0, 5.0mm	Tray	5	D101 SRKM3	9311963191508
SRK20	Merchandise 5 each: SRK2, SRK3, SRKM2, SRKM3		20	D101 SRK20	9311963359595
Blue Drill Sets (A1202)				D102	
SM1	1.5mm – 6.5mm x 0.5mm + 3.2mm, 4.8mm	Plastic	13	D102 SM1	9311963047034
SM2	1.0 – 10.0mm x 0.5	ABS	19	D102 SM2	9311963047041
SM3	1.0 – 13.0mm x 0.5	ABS	25	D102 SM3	9311963047058
SM8	1.0 – 3.0mm x 0.25, 3.5 – 13.0mm x 0.5 (Suits SM7 Stand)	Quad Pack	29	D102 SM8	9311963098289
SM30	1.0mm – 5.9mm x 0.1	Metal	50	D102 SM30	9311963006987
SM41	6.0mm – 10.0mm x 0.1	Metal	41	D102 SM41	9311963034973
SM99	1.0 – 10.0mm x 0.1 (Plus 10.5, 10.9, 11.0, 11.5, 11.9, 12.0, 12.5, 12.9, 13.0mm)	Plastic	100	D102 SM99	9311963334738
SM101	1.0 – 10.0mm x 0.5 (Plus BONUS 25ml Venom Cutting Paste)	Plastic	101	D102 SM101	9311963622026
TiN Drill Set (A1216)				D103	
SM3	1.0 – 13.0mm x 0.5	ABS	25	D103 SM3	9311963071435
INOX Sets (A1202)				D180	
SM2	1.0 – 10.0mm x 0.5	ABS	19	D180 SM2	9311963512693
SM3	1.0 – 13.0mm x 0.5	ABS	25	D180 SM3	9311963512709
Cobalt Drill Sets (A0404)				D109	
SM2	1.0 – 10.0mm x 0.5	ABS	19	D109 SM2	9311963122021
SM3	1.0 – 13.0mm x 0.5	ABS	25	D109 SM3	9311963122038
Drill Stands (Z0204)					
SM7	1.0 – 3.0mm x 0.25, 3.5 – 13.0mm x 0.5	Metal	1	D101 SM7	9311963004334
Reduced Shank Drill Sets (A1202)				D188	
RS4M	16.0, 18.0, 22.0, 25.0mm with 12.5mm shanks	Foam	4	D188 RS4M	9311963333472
SM8R	14.0, 15.0, 16.0, 16.5, 18.0, 20.0, 22.0, 25.0mm with 12.5mm shanks	Plastic	8	D188 SM8R	9311963191522
P&N Workshop - HSS, TiN coated tip (A1202)					
WS13	1.5 – 6.5mm x 0.5mm + 3.3 & 4.2mm	Plastic	13	150B0WS13	9311744442010
WS2M	1.0–10.0 x 0.5mm rises	Plastic	19	150B0WS2M	9311744439089
WS3M	1.0–13.0 x 0.5mm rises	Plastic	25	150B0WS3M	9311744439096



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D105 SLV7



D105 SLV10



D105 SLV13



D105 V2



D105 V3



D179 S2



D179 S3



D101 S1



D101 S2



D101 S3



D101 MTL52



D101 MTL53



D102 S1



D102 S2



D102 S3



D101 S30



D101 S31



D103 S3



D101 S7



D188 S8R



D109 S2



D109 S3



D101 SRK20



D101 SRK1



D101 SRK2



D101 SRK3



D102 S8

suttontools



Viper Drills

The Viper bit point design is 118° split point is self-centring. It minimises wandering when starting and requires less power when drilling.



Viper Plus Drills

Industrial quality drill bit designed for machine and hand held drilling in stainless steel, steel, aluminium, cast iron, brass, wood and plastic.



Bright Drills

General purpose drill bit designed for machine and hand held drilling in a wide range of ferrous & non-ferrous materials.



Blue Drills

The blue finish reduces chip build up on the cutting edge and is a better choice when drilling ferrous materials.



TiN Drills

Lasts up to 6 times longer than standard HSS drill bits.



Cobalt HSS Drills

Industrial quality drill bit for drilling materials that have high hardness & tensile strength such as cast iron, bronze, hard steel & stainless steel.

Description	Drill Sizes	Case	Pieces	Item #	Barcode
Viper Sets (A1202)				D105	
SLV7	1/16 – 1/4 x 1/32	Plastic	7	D105 SLV7	9311963375007
SLV10	1/16 – 5/32 x 1/64 + 3/16, 7/32, 1/4	Plastic	10	D105 SLV10	9311963375014
SLV11	1/16 – 3/8 x 1/32	Plastic	11	D105 SLV11	9311963375021
SLV13	1/16 – 1/4 x 1/64	Plastic	13	D105 SLV13	9311963375038
V2	1/16 – 3/8 x 1/64	ABS	21	D105 V2	9311963374987
V3	1/16 – 1/2 x 1/64 (25/64 – 1/2 x 3/8 Shanks)	ABS	29	D105 V3	9311963358208
Viper Plus Sets (A1202)				D179	
S2	1/16 – 3/8 x 64ths	ABS	21	D179 S2	9311963586175
S3	1/16 – 1/2 x 64ths	ABS	29	D179 S3	9311963579740
Bright Drill Sets (A1202)				D101	
S1	1/16 – 1/4 x 64ths	Plastic	13	D101 S1	9311963000831
S2	1/16 – 3/8 x 64ths	ABS	21	D101 S2	9311963000343
S3	1/16 – 1/2 x 64ths	ABS	29	D101 S3	9311963000060
MTLS2	1/16 – 3/8 x 64ths	Metal	21	D101 MTL2	9311963601168
MTLS3	1/16 – 1/2 x 64ths	Metal	29	D101 MTL3	9311963601175
S30	#1 – #60 Wire Gauge	Metal	60	D101 S30	9311963006079
S31	#61 – #80 Wire Gauge	Plastic	20	D101 S31	9311963007847
Refill Kits (A1202)					
SRK1	1/16, 3/32, 1/8	Tray	3	D101 SRK1	9311963046914
SRK2	1/16 – 1/8 x 1/64ths	Tray	5	D101 SRK2	9311963046921
SRK3	1/16 – 3/16 x 1/32nds	Tray	5	D101 SRK3	9311963046938
SRK20	Merchandise 5 each: SRK2, SRK3, SRKM2, SRKM3		20	D101 SRK20	9311963359595
Blue Drill Sets (A1202)				D102	
S1	1/16 – 1/4 x 64ths	Plastic	13	D102 S1	9311963034980
S2	1/16 – 3/8 x 64ths	ABS	21	D102 S2	9311963034997
S3	1/16 – 1/2 x 64ths	ABS	29	D102 S3	9311963028828
S8	1/16 – 1/2 x 64ths (Suits S7 Stand)	Quad Pack	29	D102 S8	9311963046990
TiN Drill Set (A1216)				D103	
S3	1/16 – 1/2 x 64ths	ABS	29	D103 S3	9311963067261
Cobalt Drill Sets (A0404)				D109	
S2	1/16 – 3/8 x 64ths	ABS	21	D109 S2	9311963100265
S3	1/16 – 1/2 x 64ths	ABS	29	D109 S3	9311963100272
Drill Stands (Z0204)					
S7	1/16 – 1/2 x 64ths	Metal	1	D101 S7	9311963003610
Reduced Shank Drill Sets (A1202)				D188	
RS4	5/8, 3/4, 7/8, 1 with 1/2" shanks	Foam	4	D188 RS4	9311963333458
S8R	9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1 with 1/2" shanks	Plastic	8	D188 S8R	9311963191515
RS16	17/32, 9/16, 19/32, 5/8, 21/32, 11/16, 23/32, 3/4, 25/32, 13/16, 27/32, 7/8, 29/32, 15/16, 31/32, 1 with 1/2" shanks	Plastic	16	D188 RS16	9311963401188



**TRADE
TOUCH**



DD13M



92256



92258



92260

**TRADE
TOUCH**



DD13



92250



92252



92254



92365



92366

**TRADE
TOUCH**



92458



92286



92270



92346



High Speed Steel

General purpose drill bit designed for machine and hand held drilling in metal, wood and plastic.

Discount Group: A1202

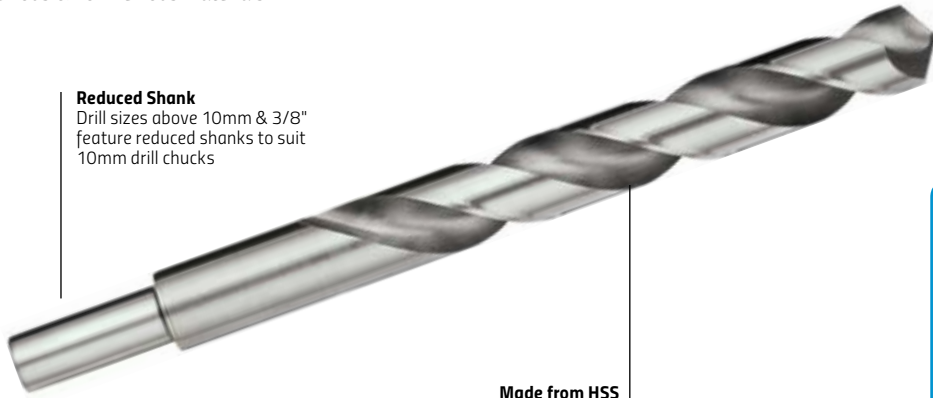
Description	Drill Sizes	Case	Pieces	Order Qty	Item #	Barcode
HSS Drill Sets						
DD13M	1.0 – 6.5mm in 0.5mm rises	Dial Case	13	15	394098101	9311963357010
M1	1.5 – 6.5mm in 0.5mm rises plus 3.3 & 4.2mm	Plastic	13	1	92256	9312621922564
M2	1.0 – 10mm in 0.5mm rises	Plastic	19	1	92258	9312621922588
M3	1.0 – 13mm in 0.5mm rises	Plastic	25	1	92260	9312621922601
DD13	1/16 – 1/4" in 64th rises	Dial Case	13	15	394098001	9311963168395
F1	1/16 – 1/4" in 64th rise	Plastic	13	1	92250	9312621922502
F2	1/16 – 3/8" in 64th rises	Plastic	21	1	92252	9312621922526
F3	1/16 – 1/2" in 64th rises	Plastic	29	1	92254	9312621922540
Panel & Rivets – Double Ended						
#30		Carded	2	1	92365	9312621923653
#30		Carded	10	1	92366	9312621923660
Spade Bit Sets						
	19, 22 & 25mm	Blister	3	1	92458	9312621924582
	12, 16, 18, 20 & 25mm	Blister	5	1	92286	9312621922861
Wood Drill Set – Brad pointed						
	3, 4, 5, 6, 7, 8, 9 & 10mm	Plastic	8	1	92270	9312621922700
Masonry Drill Sets – DIY Range (Discount Group: A0608)						
SDS	Masonry Drill & Chisel Set: 12 masonry, 3 flat chisels & 2 Point chisels	Aluminium	17	1	92346	9312621923462

General purpose drill bit designed for machine and hand held drilling in a wide range of ferrous & non-ferrous materials.



Reduced Shank

Drill sizes above 10mm & 3/8" feature reduced shanks to suit 10mm drill chucks



Made from HSS

Stronger and out performs a conventional drill bit

118° Split Point
Drills >3.5mm & 9/64"
Minimises wandering
when starting

Application

DIY
Trade
Automotive
Electrical
Plumbing
Carpentry
General Contracting
Woodworking
Metalworking
Machine Shop
MRO

Discount Group: A0410

Diameter mm	O/A Length	Flute Length	Shank	Item #	Barcode
Metric				D105	
1.0	34	12		D105 0100	93221153
1.5	40	18		D105 0150	93221160
2.0	49	24		D105 0200	93221177
2.5	57	30		D105 0250	93221184
3.0	61	33		D105 0300	93221191
3.5	70	39		D105 0350	93221207
4.0	75	43		D105 0400	93221214
4.5	80	47		D105 0450	93221221
5.0	86	52		D105 0500	93221238
5.5	93	57		D105 0550	93221245
6.0	93	57		D105 0600	93221252
6.5	101	63		D105 0650	93221269
7.0	109	69		D105 0700	93221276
7.5	109	69		D105 0750	93221283
8.0	117	75		D105 0800	93221290
8.5	117	75		D105 0850	93221306
9.0	125	81		D105 0900	93221313
9.5	125	81		D105 0950	93221320
10.0	133	87		D105 1000	93220637
10.5†	133	87	10	D105 1050	93220644
11.0†	142	94	10	D105 1100	93220651
11.5†	142	94	10	D105 1150	93220668
12.0†	151	101	10	D105 1200	93220675
12.5†	151	101	10	D105 1250	93220682
13.0†	151	101	10	D105 1300	93220699

Diameter inch	Diameter mm	O/A Length	Flute Length	Shank	Item #	Barcode
Imperial				D105		
1/16	1.59	48	22		D105 0159	93220545
5/64	1.98	51	25		D105 0198	93220552
3/32	2.38	57	32		D105 0238	93220569
7/64	2.78	67	38		D105 0278	93220576
1/8	3.18	70	41		D105 0318	93220583
9/64	3.57	73	44		D105 0357	93220590
5/32	3.97	79	51		D105 0397	93220606
11/64	4.37	83	54		D105 0437	93220613
3/16	4.76	89	59		D105 0476	93220620
13/64	5.16	92	62		D105 0516	93220958
7/32	5.56	95	64		D105 0556	93220965
15/64	5.95	98	67		D105 0595	93220972
1/4	6.35	101	63		D105 0635	93220989
17/64	6.75	105	73		D105 0676	93220996
9/32	7.14	108	75		D105 0714	93221009
19/64	7.54	111	78		D105 0754	93221016
5/16	7.94	114	81		D105 0794	93221023
21/64	8.33	117	84		D105 0833	93221030
11/32	8.73	121	87		D105 0873	93221047
23/64	9.13	124	89		D105 0913	93221054
3/8	9.52	127	92		D105 0953	93221061
25/64†	9.92	130	95	3/8	D105 0992	93221078
13/32†	10.32	133	98	3/8	D105 1032	93221085
27/64†	10.72	137	100	3/8	D105 1072	93221092
7/16†	11.11	140	103	3/8	D105 1111	93221108
29/64†	11.51	143	106	3/8	D105 1151	93221115
15/32†	11.91	146	110	3/8	D105 1191	93221122
31/64†	12.30	151	111	3/8	D105 1231	93221139
1/2†	12.70	152	114	3/8	D105 1269	93221146

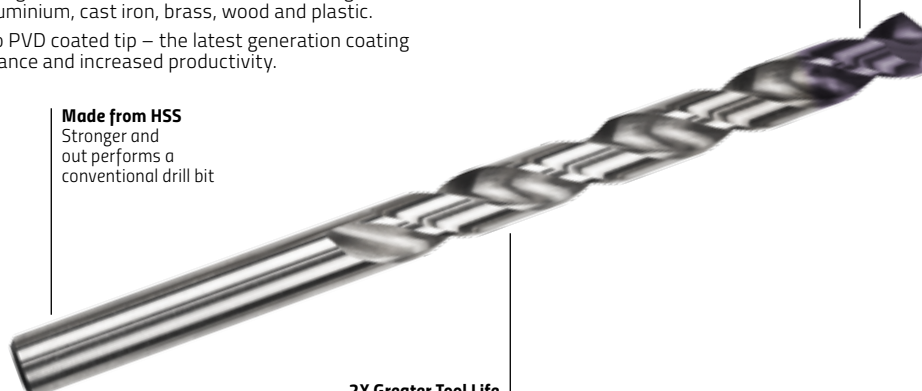


Industrial quality drill designed for machine and hand held drilling in stainless steel, steel, aluminium, cast iron, brass, wood and plastic.

Featuring a Futura Nano PVD coated tip – the latest generation coating for ultimate wear resistance and increased productivity.



Made from HSS
Stronger and out performs a conventional drill bit



2X Greater Tool Life
Independently tested for longer life compared to regular drill bit

Futura Nano PVD Coated Tip
For ultimate wear resistance



Check out the demo

118° Split Point
Drills >3.5mm & 9/64"
Minimises wandering when starting

Application

DIY
Trade
Automotive
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Plumbing
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Machine Shop
MRO

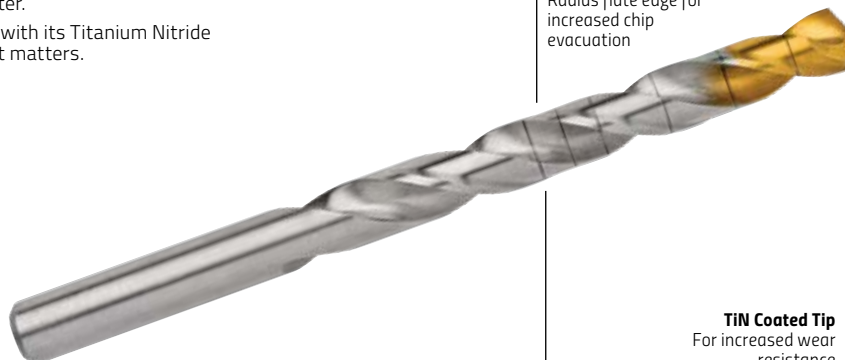
Discount Group: A0410

Diameter mm	O/A Length	Flute Length	Item #	Barcode
Metric				D184
1.0	34	12	D184 0100	9311963600444
1.5	40	18	D184 0150	9311963600451
2.0	49	24	D184 0200	9311963600468
2.5	57	30	D184 0250	9311963600475
3.0	61	33	D184 0300	9311963600482
3.3	65	36	D184 0330	9311963601946
3.5	70	39	D184 0350	9311963600499
4.0	75	43	D184 0400	9311963600505
4.2	75	43	D184 0420	9311963601953
4.5	80	47	D184 0450	9311963600512
5.0	86	52	D184 0500	9311963600529
5.5	93	57	D184 0550	9311963600536
6.0	93	57	D184 0600	9311963600543
6.5	101	63	D184 0650	9311963600550
6.8	109	69	D184 0680	9311963601960
7.0	109	69	D184 0700	9311963600567
7.5	109	69	D184 0750	9311963600574
8.0	117	75	D184 0800	9311963600581
8.5	117	75	D184 0850	9311963600598
9.0	125	81	D184 0900	9311963600604
9.5	125	81	D184 0950	9311963600611
10.0	133	87	D184 1000	9311963600628
10.2	133	87	D184 1020	9311963601977
10.5	133	87	D184 1050	9311963600635
11.0	142	94	D184 1100	9311963600642
11.5	142	94	D184 1150	9311963600659
12.0	151	101	D184 1200	9311963600666
12.5	151	101	D184 1250	9311963600673
13.0	151	101	D184 1300	9311963600680



The highest wear is incurred at the drill tip and cutting edges to depths twice the drill diameter.

The P&N Workshop drill range with its Titanium Nitride coated tip is protected where it matters.



Drill depth indicator

Parabolic Flute Design
Radius flute edge for increased chip evacuation

TiN Coated Tip
For increased wear resistance delivering 3 x longer life

135° Split Point
Enables accurate positioning and less drilling pressure

Application

DIY
Trade
Automotive
Electrical
Plumbing
Carpentry
General Contracting
Woodworking
Metalworking
Machine Shop
MRO

Discount Group: A0410

Diameter mm	O/A Length	Flute Length	Pack Qty	Item #	Barcode
Metric					
1.0	34	12	2	165320394	9311744442492
1.5	40	18	2	165320591	9311744442508
2.0	49	24	2	165320787	9311744442515
2.5	57	30	2	165320984	9311744442522
3.0	61	33	2	165321181	9311744442539
3.5	70	39	1	165301378	9311744441303
4.0	75	43	1	165301575	9311744441310
4.5	80	47	1	165301772	9311744441327
5.0	86	52	1	165301968	9311744441334
5.5	93	57	1	165302165	9311744441341
6.0	93	57	1	165302362	9311744441358
6.5	101	63	1	165302559	9311744441365
7.0	109	69	1	165302756	9311744441372
7.5	109	69	1	165302953	9311744441389
8.0	117	75	1	165303150	9311744441396
8.5	117	75	1	165303346	9311744441402
9.0	125	81	1	165303543	9311744441419
9.5	125	81	1	165303740	9311744441426
10.0	133	87	1	165303937	9311744441433
10.5	133	87	1	165304134	9311744441440
11.0	142	94	1	165304331	9311744441457
11.5	142	94	1	165304528	9311744441464
12.0	151	101	1	165304724	9311744441471
12.5	151	101	1	165304921	9311744441488
13.0	151	101	1	165305118	9311744441495

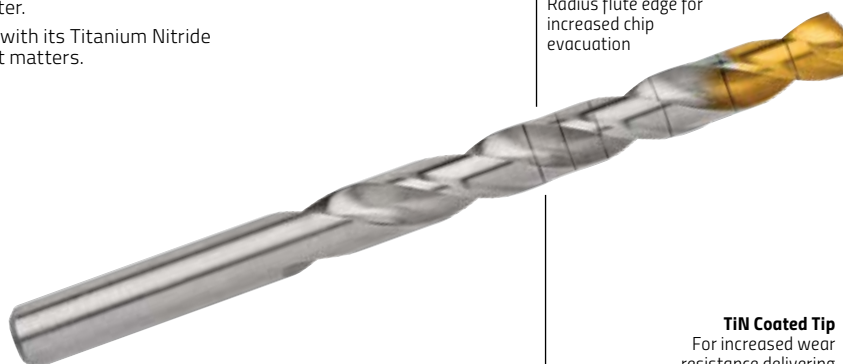
Diameter inch	Diameter mm	O/A Length	Flute Length	Pack Qty	Item #	Barcode
Imperial						
1/8	3.18	70	41	2	165421250	9311744442577
3/16	4.76	102	70	1	165401875	9311744441587
1/4	6.35	114	81	1	165402500	9311744441624
5/16	7.94	127	92	1	165403125	9311744441662
3/8	9.52	152	114	1	165403750	9311744441709
1/2	12.70	6	4-1/2	1	165405000	9311744441785



Check out the demo

The highest wear is incurred at the drill tip and cutting edges to depths twice the drill diameter.

The P&N Workshop drill range with its Titanium Nitride coated tip is protected where it matters.



Drill depth indicator

Parabolic Flute Design
Radius flute edge for increased chip evacuation

135° Split Point
Enables accurate positioning and less drilling pressure

TiN Coated Tip
For increased wear resistance delivering 3 x longer life

Application

DIY
Trade
Automotive
Electrical
Plumbing
Carpentry
General Contracting
Woodworking
Metalworking
Machine Shop
MRO

Discount Group: A0402

Diameter mm	O/A Length	Flute Length	Pack Qty	Item #	Barcode
Metric					
1.0	34	12	10	166310394	9311744443338
1.5	40	18	10	166310591	9311744443383
2.0	49	24	10	166310787	9311744443437
2.5	57	30	10	166310984	9311744443482
3.0	61	33	10	166311181	9311744443536
3.2	65	36	10	166311260	9311744443550
3.3	65	36	10	166311299	9311744443567
3.5	70	39	10	166311378	9311744443581
4.0	75	43	10	166311575	9311744443635
4.2	75	43	10	166311654	9311744443659
4.3	80	47	10	166311693	9311744443666
4.5	80	47	10	166311772	9311744443680
4.9	86	52	10	166311929	9311744443727
5.0	86	52	10	166311969	9311744443734
5.5	93	57	10	166312165	9311744443789
5.8	93	57	5	166312283	9311744443819
6.0	93	57	5	166312362	9311744443833
6.5	101	63	5	166312559	9311744443888
6.8	109	69	5	166312677	9311744443918
7.0	109	69	5	166312756	9311744443932
7.5	109	69	5	166312953	9311744443987
8.0	117	75	5	166313150	9311744444038
8.5	117	75	5	166313346	9311744444083
8.8	125	81	5	166313465	9311744444113
9.0	125	81	5	166313543	9311744444137
9.5	125	81	5	166313740	9311744444182
10.0	133	87	5	166313937	9311744444236
10.2	133	87	5	166314016	9311744444250
10.3	133	87	5	166314055	9311744444267
10.5	133	87	5	166314139	9311744444281
11.0	142	94	5	166314331	9311744444335
11.5	142	94	5	166314528	9311744444380
12.0	151	101	5	166314724	9311744444434
12.5	151	101	5	166314921	9311744444489
13.0	151	101	5	166315118	9311744444533

Diameter inch	O/A Length mm	Flute Length	Pack Qty	Item #	Barcode
Imperial					
1/16	48	22	10	166410624	9311744444540
5/64	51	25	10	166410781	9311744444557
3/32	57	32	10	166410928	9311744444564
7/64	67	38	10	166411094	9311744444571
1/8	70	41	10	166411250	9311744444588
9/64	73	44	10	166411406	9311744444595
5/32	79	51	10	166411563	9311744444601
11/64	83	54	10	166411719	9311744444618
3/16	89	59	10	166411875	9311744444625
13/64	92	62	10	166412031	9311744444632
7/32	95	64	10	166412188	9311744444649
1/4	101	63	5	166412500	9311744444656
5/16	114	81	5	166413125	9311744444663
3/8	127	92	5	166413750	9311744444670
1/2	152	114	5	166415000	9311744444687

suttontools

Sutton Tools INOX jobber drills are an industrial quality drilling solution specially designed for superior performance in stainless steel.

Tailored to overcome the difficult-to-machine material properties of stainless steel, INOX drill bits have a fast spiral, short flute and unique stepped core design providing a smooth and effortless cutting action never before seen.

INOX
STAINLESS STEEL



Check out the demo



70%
MORE LIFE*

Specialised design

Achieves 70% more life in stainless steel than standard drill bits



Unique Point And Stepped Core

Designed for superb penetration and minimal work hardening

Futura Nano PVD Coated Tip

For ultimate wear resistance

Short Flute With Fast Spiral

For maximum rigidity & swarf control

Application

DIY
Trade
Automotive
Electrical
Plumbing
Carpentry
General Contracting
Woodworking
Metalworking
Machine Shop
MRO

Discount Group: A0410

Diameter mm	O/A Length	Flute Length	Item #	Barcode
Metric			D185	
1.0	34	8	D185 0100	9311963601984
1.5	40	11	D185 0150	9311963601991
2.0	49	14	D185 0200	9311963602004
2.5	57	16	D185 0250	9311963602011
3.0	61	18	D185 0300	9311963602028
3.3	65	20	D185 0330	9311963602035
3.5	70	22	D185 0350	9311963602042
4.0	75	25	D185 0400	9311963602059
4.2	75	25	D185 0420	9311963602066
4.5	80	28	D185 0450	9311963602073
5.0	86	32	D185 0500	9311963602080
5.5	93	36	D185 0550	9311963602097
6.0	93	36	D185 0600	9311963602103
6.5	101	40	D185 0650	9311963602110
6.8	109	45	D185 0680	9311963602127
7.0	109	45	D185 0700	9311963602134
7.5	109	45	D185 0750	9311963602141
8.0	117	51	D185 0800	9311963602158
8.5	117	51	D185 0850	9311963602165
9.0	125	57	D185 0900	9311963602172
9.5	125	57	D185 0950	9311963602189
10.0	133	63	D185 1000	9311963602196
10.2	133	63	D185 1020	9311963602202
10.5	133	63	D185 1050	9311963602219
11.0	142	71	D185 1100	9311963602226
11.5	142	71	D185 1150	9311963602233
12.0	151	78	D185 1200	9311963602240
12.5	151	78	D185 1250	9311963602257
13.0	151	78	D185 1300	9311963602264

suttontools

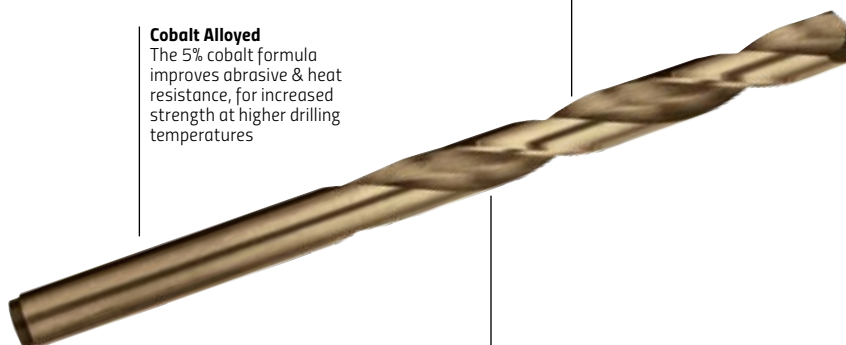
Industrial quality for drilling materials that have high hardness and tensile strength such as cast iron, bronze, hardened steel & stainless steel.



Cobalt Alloyed
The 5% cobalt formula improves abrasive & heat resistance, for increased strength at higher drilling temperatures

Thick Core
For increased rigidity in hard materials

135° Split Point
Drills > 2mm & 3/32
Enables accurate positioning and less drilling pressure



Surface Finish
Colour tempered finish enables identification of cobalt drills

Application

DIY
Trade
Automotive
Electrical
Plumbing
Carpentry
General Contracting
Woodworking
Metalworking
Machine Shop
MRO

Discount Group: A0404

Diameter mm	O/A Length	Flute Length	Item #	Barcode
Metric				
D108				
1.0	34	12	D108 0100	9311963181059
1.5	40	18	D108 0150	9311963181103
2.0	49	24	D108 0200	9311963100128
2.5	57	30	D108 0250	9311963100180
3.0	61	33	D108 0300	9311963093574
3.5	70	39	D108 0350	9311963093611
4.0	75	43	D108 0400	9311963093642
4.5	80	47	D108 0450	9311963093680
5.0	86	52	D108 0500	9311963093703
5.5	93	57	D108 0550	9311963093734
6.0	93	57	D108 0600	9311963093741
6.5	101	63	D108 0650	9311963093758
7.0	109	69	D108 0700	9311963093796
7.5	109	69	D108 0750	9311963093802
8.0	117	75	D108 0800	9311963093925
8.5	117	75	D108 0850	9311963093963
9.0	125	81	D108 0900	9311963093987
9.5	125	81	D108 0950	9311963094014
10.0	133	87	D108 1000	9311963094038
10.5	133	87	D108 1050	9311963094052
11.0	142	94	D108 1100	9311963094076
11.5	142	94	D108 1150	9311963094083
12.0	151	101	D108 1200	9311963094106
12.5	151	101	D108 1250	9311963094120
13.0	151	101	D108 1300	9311963094151

Diameter inch	Diameter mm	O/A Length	Flute Length	Item #	Barcode
Imperial					
D108					
1/16	1.59	48	22	D108 0159	9311963020068
5/64	1.98	51	25	D108 0198	9311963035529
3/32	2.38	57	32	D108 0238	9311963026855
7/64	2.78	67	38	D108 0278	9311963026862
1/8	3.18	70	41	D108 0318	9311963093321
9/64	3.57	73	44	D108 0357	9311963093338
5/32	3.97	79	51	D108 0397	9311963093345
11/64	4.37	83	54	D108 0437	9311963093352
3/16	4.76	89	59	D108 0476	9311963093369
13/64	5.16	92	62	D108 0516	9311963093376
7/32	5.56	95	64	D108 0556	9311963093383
15/64	5.95	98	67	D108 0595	9311963093390
1/4	6.35	101	63	D108 0635	9311963093406
17/64	6.75	105	73	D108 0676	9311963093413
9/32	7.14	108	75	D108 0714	9311963093420
19/64	7.54	111	78	D108 0754	9311963093437
5/16	7.94	114	81	D108 0794	9311963093444
21/64	8.33	117	84	D108 0833	9311963093451
11/32	8.73	121	87	D108 0873	9311963093468
23/64	9.13	124	89	D108 0913	9311963093475
3/8	9.52	127	92	D108 0953	9311963093482
25/64	9.92	130	95	D108 0992	9311963093499
13/32	10.32	133	98	D108 1032	9311963093505
27/64	10.72	137	100	D108 1072	9311963093512
7/16	11.11	140	103	D108 1111	9311963093529
29/64	11.51	143	106	D108 1151	9311963093536
15/32	11.91	146	110	D108 1191	9311963093543
31/64	12.30	151	111	D108 1231	9311963093550
1/2	12.70	152	114	D108 1269	9311963093567



suttontools

Left-Hand jobber drills feature a left hand helix for screw machine applications where spindles rotate counter-clockwise. Suitable for general-purpose drilling and can also be used to drill out broken bolts in conjunction with Sutton Tools screw extractors.



Cobalt Content
Ensures high abrasion & heat resistance

Spiral Flute
Heavy duty spiral flute design produces faster chip ejection

118° Standard Point
Common point for general purpose applications



Left-Hand jobber drills
Left hand helix for screw machine applications where spindles rotate counter-clockwise

Length
Shorter drilling length designed for rigidity

Application

DIY
Trade
Automotive
Electrical
Plumbing
Carpentry
General Contracting
Woodworking
Metalworking
Machine Shop
MRO

Discount Group: A0404

Diameter mm	O/A Length	Flute Length	Extractor Size	Item #	Barcode
Metric				D202	
1.0	34	12		D202 0100	9311963607658
2.0	49	24	#1	D202 0200	9311963602851
3.0	61	33	#2	D202 0300	9311963602868
4.0	75	43	#3	D202 0400	9311963602875
5.0	86	52		D202 0500	9311963607702
5.5	93	57	#4	D202 0550	9311963602882
6.0	93	57		D202 0600	9311963607719
7.0	109	69		D202 0700	9311963607733
7.5	109	69	#5	D202 0750	9311963602899
8.0	117	75		D202 0800	9311963607740
9.0	125	81		D202 0900	9311963607764
10.0	133	87		D202 1000	9311963607788
11.0	142	94		D202 1100	9311963607801
12.0	151	101		D202 1200	9311963607818
13.0	151	101		D202 1300	9311963607825
Set					
1.0 - 10mm x 1.0 rises				D202 LH10M	9311963622002



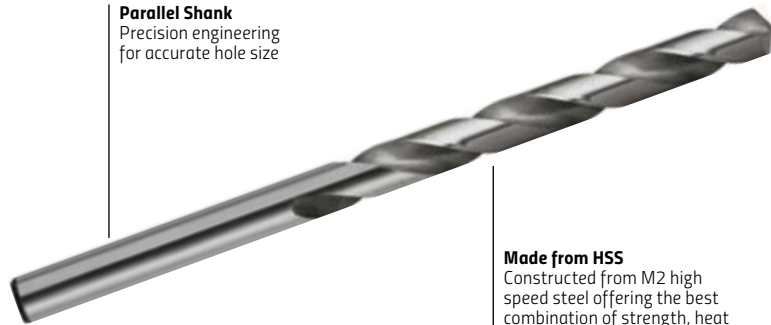
suttontools

General purpose drill bit designed for machine and hand held drilling in a wide range of ferrous & non-ferrous materials.

SILVER BULLET
TWIST DRILLS



Parallel Shank
Precision engineering for accurate hole size



Made from HSS
Constructed from M2 high speed steel offering the best combination of strength, heat & wear resistance

118° Standard Point
Common point for general purpose applications

Application

DIY
Trade
Automotive
Electrical
Plumbing
Carpentry
General Contracting
Woodworking
Metalworking
Machine Shop
MRO

Discount Group: A0402

Diameter mm	O/A Length	Flute Length	Pack Qty	Item #	Barcode
Metric				D101	
0.5	22	6	10	D101 0050	9311963007250
1.0	34	12	10	D101 0100	9311963001487
1.5	40	18	10	D101 0150	9311963001999
2.0	49	24	10	D101 0200	9311963001364
2.5	57	30	10	D101 0250	9311963001210
3.0	61	33	10	D101 0300	9311963001159
3.3	65	36	10	D101 0330	9311963001784
3.5	70	39	10	D101 0350	9311963001326
4.0	75	43	10	D101 0400	9311963000732
4.2	75	43	10	D101 0420	9311963002026
4.5	80	47	10	D101 0450	9311963002309
5.0	86	52	10	D101 0500	9311963000480
5.5	93	57	10	D101 0550	9311963002927
6.0	93	57	10	D101 0600	9311963000886
6.5	101	63	10	D101 0650	9311963001562
6.8	109	69	10	D101 0680	9311963002767
7.0	109	69	10	D101 0700	9311963001739
7.5	109	69	10	D101 0750	9311963003528
8.0	117	75	5	D101 0800	9311963001494
8.2	117	75	5	D101 0820	9311963006710
8.4	117	75	5	D101 0840	9311963007182
8.5	117	75	5	D101 0850	9311963002484
9.0	125	81	5	D101 0900	9311963002934
9.5	125	81	5	D101 0950	9311963003085
10.0	133	87	5	D101 1000	9311963001043
10.2	133	87	5	D101 1020	9311963004396
10.5	133	87	5	D101 1050	9311963001920
10.8	142	94	5	D101 1080	9311963010175
11.0	142	94	5	D101 1100	9311963002194
11.5	142	94	5	D101 1150	9311963002866
12.0	151	101	5	D101 1200	9311963001654
12.5	151	101	5	D101 1250	9311963002941
13.0	151	101	5	D101 1300	9311963002415

Diameter mm	O/A Length	Flute Length	Pack Qty	Item #	Barcode
Metric – Hang Pack				D104	
1.5	40	18	10	D104 0150	9311963551869
2.0	49	24	10	D104 0200	9311963141565
2.5	57	30	10	D104 0250	9311963551876
3.0	61	33	10	D104 0300	9311963141572
3.5	70	39	10	D104 0350	9311963551883
4.0	75	43	10	D104 0400	9311963141596
5.0	86	52	5	D104 0500	9311963141862
6.0	93	57	5	D104 0600	9311963141879
6.5	101	63	5	D104 0650	9311963551890



Merchandiser

Metric Bulk Drill Bits, 405 pce - item # 499999836 (case only)

20 each: 1.0, 1.5, 2.0, 2.5, 3.0, 3.3, 3.5, 4.0, 4.2, 4.5, 5.0, 5.5, 6.0, 6.5, 6.8mm

10 each: 7.0, 7.5, 8.0, 10.0mm

5 each: 8.2, 8.4, 8.5, 9.0, 9.5, 10.2, 10.5, 10.8, 11.0, 11.5, 12.0, 12.5, 13mm

suttontools

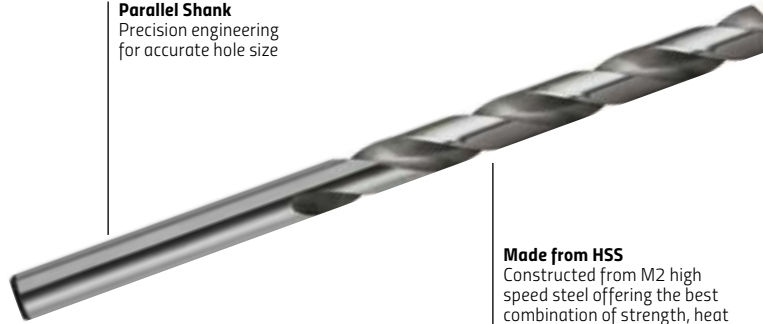


General purpose drill bit designed for machine and hand held drilling in a wide range of ferrous & non-ferrous materials.

118° Standard Point
Common point for general purpose applications



Parallel Shank
Precision engineering for accurate hole size



Made from HSS
Constructed from M2 high speed steel offering the best combination of strength, heat & wear resistance

Application

DIY
Trade
Automotive
Electrical
Plumbing
Carpentry
General Contracting
Woodworking
Metalworking
Machine Shop
MRO

Discount Group: A0402

Diameter inch	mm	O/A Length	Flute Length	Pack Qty	Item #	Barcode
Imperial					D101	
1/64	0.40	19	5	10	D101 0039	9311963005317
1/32	0.79	35	13	10	D101 0079	9311963002460
3/64	1.19	44	19	10	D101 0119	9311963002477
1/16	1.59	48	22	10	D101 0159	9311963000411
5/64	1.98	51	25	10	D101 0198	9311963000473
3/32	2.38	57	32	10	D101 0238	9311963000138
7/64	2.78	67	38	10	D101 0278	9311963000190
1/8	3.18	70	41	10	D101 0318	9311963000022
9/64	3.57	73	44	10	D101 0357	9311963000152
5/32	3.97	79	51	10	D101 0397	9311963000084
11/64	4.37	83	54	10	D101 0437	9311963000336
3/16	4.76	89	59	10	D101 0476	9311963000046
13/64	5.16	92	62	10	D101 0516	9311963000244
7/32	5.56	95	64	10	D101 0556	9311963000435
15/64	5.95	98	67	10	D101 0595	9311963000862
1/4	6.35	102	70	10	D101 0635	9311963000039
17/64	6.75	105	73	10	D101 0676	9311963000602
9/32	7.14	108	75	10	D101 0714	9311963000695
19/64	7.54	111	78	10	D101 0754	9311963002156
5/16	7.94	114	81	5	D101 0794	9311963000305
21/64	8.33	117	84	5	D101 0833	9311963001524
11/32	8.73	121	87	5	D101 0873	9311963000954
23/64	9.13	124	89	5	D101 0913	9311963001616
3/8	9.52	127	92	5	D101 0953	9311963000121
25/64	9.92	130	95	5	D101 0992	9311963001203
13/32	10.32	133	98	5	D101 1032	9311963000756
27/64	10.72	137	100	5	D101 1072	9311963001982
7/16	11.11	140	103	5	D101 1111	9311963000664
29/64	11.51	143	106	5	D101 1151	9311963002101
15/32	11.91	146	110	5	D101 1191	9311963001432
31/64	12.30	149	111	5	D101 1231	9311963001869
1/2	12.70	152	114	5	D101 1269	9311963000206

Diameter mm	O/A Length	Flute Length	Pack Qty	Item #	Barcode
Imperial – Hang Pack				D104	
1/16	1.59	48	22	10	D104 0159 9311963339030
5/64	1.98	51	25	10	D104 0198 9311963339047
3/32	2.38	57	32	10	D104 0238 9311963339054
7/64	2.78	67	38	10	D104 0278 9311963339061
1/8	3.18	70	41	10	D104 0318 9311963339078
9/64	3.57	73	44	10	D104 0357 9311963339085
5/32	3.97	79	51	10	D104 0397 9311963339092
3/16	4.76	89	59	5	D104 0476 9311963339115
1/4	6.35	101	63	5	D104 0635 9311963339153



Merchandiser

Imperial Bulk Drill Bits, 375 pce - item # 499999836 (case only)
20 each: 1/16, 5/64, 3/32, 7/64, 1/8, 9/64, 5/32, 11/64, 3/16, 13/64, 7/32, 15/64, 1/4, 17/64
10 each: 9/32, 19/64, 5/16, 3/8
5 each: 21/64, 11/32, 23/64, 25/64, 13/32, 27/64, 7/16, 29/64, 15/32, 31/64, 1/2

suttontools

SUPABIT
EXTREME IMPACT

Supabits are developed for use with the high torque output of an impact driver and are suitable for general purpose use in metal, timber and plastics.



Check out the demo

135° Split Point
Enables accurate positioning and less drilling pressure

1/4" hex shank
Suitable for use in impact drivers

Parabolic Flute
Provides 3x faster penetration than standard bits



Battery Saving Technology
For 50% more holes per battery charge than standard drill bits

Application

DIY
Trade
Automotive
Electrical
Plumbing
Carpentry
General Contracting
Woodworking
Metalworking
Machine Shop
MRO

Discount Group: A0424

Diameter mm	O/A Length	Flute Length	Shank	Pieces	Item #	Barcode
Metric						D183
2.0	53	18	1/4	1	D183 0200	9311963599762
2.5	58	22	1/4	1	D183 0250	9311963599779
3.0	63	26	1/4	1	D183 0300	9311963599786
3.5	68	28	1/4	1	D183 0350	9311963599793
4.0	73	30	1/4	1	D183 0400	9311963599809
4.5	78	33	1/4	1	D183 0450	9311963599816
5.0	83	36	1/4	1	D183 0500	9311963599823
5.5	88	40	1/4	1	D183 0550	9311963599830
6.0	93	47	1/4	1	D183 0600	9311963599847
6.5	98	50	1/4	1	D183 0650	9311963599854
7.0	100	62	1/4	1	D183 0700	9311963599861
8.0	105	65	1/4	1	D183 0800	9311963599878
9.0	110	68	1/4	1	D183 0900	9311963599953
10.0	115	71	1/4	1	D183 1000	9311963599960
11.0	120	74	1/4	1	D183 1100	9311963599977
12.0	125	77	1/4	1	D183 1200	9311963599984
13.0	130	80	1/4	1	D183 1300	9311963599991
Supabit Impact Set						
HSS Impact Set: 2, 3, 4, 5, 6mm				5	D183 0005	9311963601144



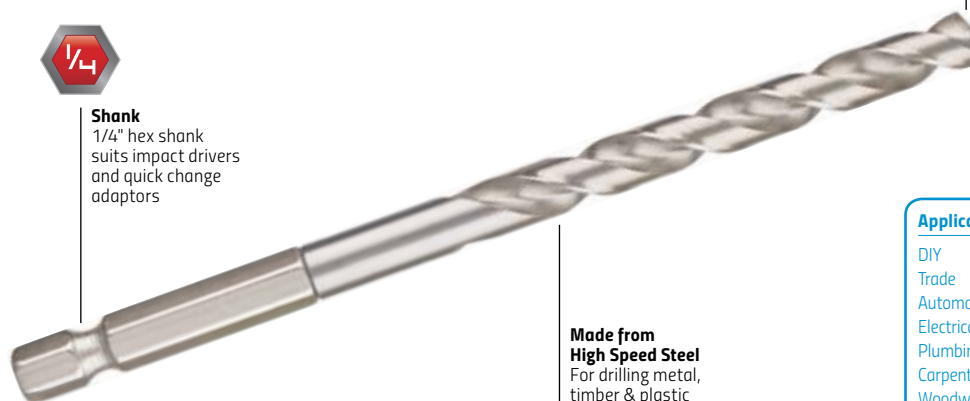
D183 0005



Designed for machine and hand held drilling in a wide range of ferrous & non-ferrous materials.



Shank
1/4" hex shank
suits impact drivers
and quick change
adaptors



118° Standard Point
Common point for
general purpose
applications

**Made from
High Speed Steel**
For drilling metal,
timber & plastic

Application

DIY
Trade
Automotive
Electrical
Plumbing
Carpentry
Woodworking
Metalworking

Discount Group: A0424

Size	O/A Length	Flute Length	Shank	Pieces	Item #	Barcode
HSS Drill Bits						
2.0	53	18	1/4	1	107B80020	9311744439898
2.5	58	22	1/4	1	107B80025	9311744439904
3.0	63	26	1/4	1	107B80030	9311744439911
3.2	68	28	1/4	1	107B80032	9311744439928
3.5	68	28	1/4	1	107B80035	9311744439935
4.0	73	30	1/4	1	107B80040	9311744439942
4.5	78	33	1/4	1	107B80045	9311744439959
5.0	83	36	1/4	1	107B80050	9311744439966
5.5	88	40	1/4	1	107B80055	9311744439973
6.0	93	47	1/4	1	107B80060	9311744439997
6.5	98	50	1/4	1	107B80065	9311744440009
7.0	100	62	1/4	1	107B80070	9311744440016
8.0	105	65	1/4	1	107B80080	9311744440023
9.0	110	68	1/4	1	107B80090	9311744440030
10.0	115	71	1/4	1	107B80100	9311744440047
12.0	125	77	1/4	1	107B80120	9311744440054
HSS Drill Set						
HSS Impact Set: 2, 3, 4, 5, 6mm			1/4	5	107B8SET5	9311744441860



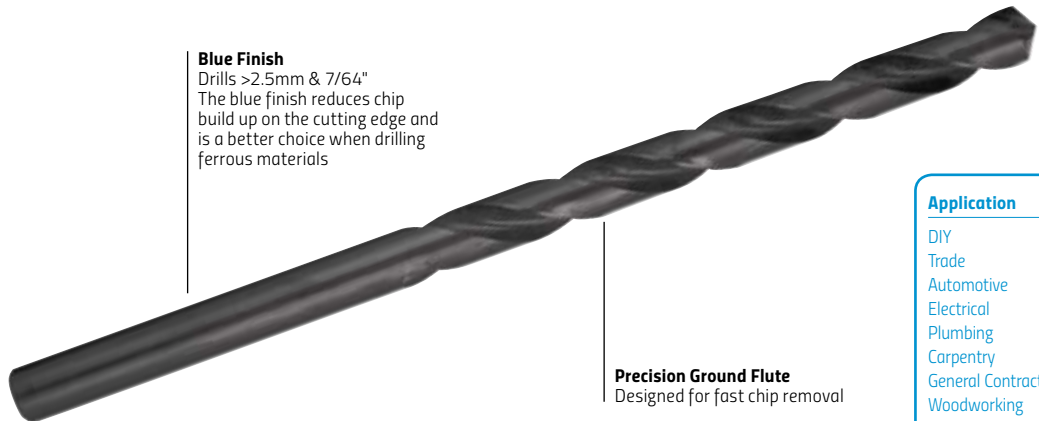
107B8SET5

Offers longer flute & overall length than standard drill bits. Ideal for drilling deeper holes.

118° Standard Point
Common point for general purpose applications



Blue Finish
Drills >2.5mm & 7/64"
The blue finish reduces chip build up on the cutting edge and is a better choice when drilling ferrous materials



Precision Ground Flute
Designed for fast chip removal

Application

DIY
Trade
Automotive
Electrical
Plumbing
Carpentry
General Contracting
Woodworking
Metalworking
Machine Shop
MRO

Discount Code: A0502

Diameter mm	O/A Length	Flute Length	Item #	Barcode
Metric				
D110				
2.0*	108	57	D110 0200	9311963066998
2.5*	117	64	D110 0250	9311963067001
3.0	130	70	D110 0300	9311963017211
3.3	137	76	D110 0330	9311963019819
3.5	137	76	D110 0350	9311963016016
4.0	146	86	D110 0400	9311963022918
4.5	146	86	D110 0450	9311963016023
5.0	152	92	D110 0500	9311963018539
5.5	152	92	D110 0550	9311963017228
6.0	156	95	D110 0600	9311963016030
6.5	159	98	D110 0650	9311963017235
7.0	159	98	D110 0700	9311963022925
7.5	162	102	D110 0750	9311963026633
8.0	165	105	D110 0800	9311963017242
8.5	165	105	D110 0850	9311963024592
9.0	171	105	D110 0900	9311963028804
9.5	171	105	D110 0950	9311963034966
10.0	178	111	D110 1000	9311963011103
10.5	184	117	D110 1050	9311963016047
11.0	184	117	D110 1100	9311963018546
11.5	184	117	D110 1150	9311963188898
12.0	197	121	D110 1200	9311963026657
12.5	197	121	D110 1250	9311963039367
13.0	197	121	D110 1300	9311963028811
6pcs Metric Long Series Drill set				
3, 4, 5, 6, 8, 10mm			D110 0006	9311963611211



D110 0006

Diameter inch	Diameter mm	O/A Length	Flute Length	Item #	Barcode
Imperial					D110
1/16*	1.59	76	44	D110 0159	9311963010625
5/64*	1.98	95	51	D110 0198	9311963016009
3/32*	2.38	117	57	D110 0238	9311963010632
7/64*	2.78	130	64	D110 0278	9311963015156
1/8	3.18	137	70	D110 0318	9311963001814
9/64	3.57	137	76	D110 0357	9311963009391
5/32	3.97	137	76	D110 0397	9311963001340
11/64	4.37	146	86	D110 0437	9311963011073
3/16	4.76	152	92	D110 0476	9311963001531
13/64	5.16	152	92	D110 0516	9311963008486
7/32	5.56	152	92	D110 0556	9311963006475
15/64	5.95	156	95	D110 0595	9311963018515
1/4	6.35	156	95	D110 0635	9311963000978
17/64	6.75	159	98	D110 0676	9311963019802
9/32	7.14	159	98	D110 0714	9311963021294
19/64	7.54	162	102	D110 0754	9311963022895
5/16	7.94	162	102	D110 0794	9311963002361
21/64	8.33	165	105	D110 0833	9311963026596
11/32	8.73	165	105	D110 0873	9311963026602
23/64	9.13	171	108	D110 0913	9311963021300
3/8	9.52	171	108	D110 0953	9311963003894
25/64	9.92	178	111	D110 0992	9311963026619
13/32	10.32	178	111	D110 1032	9311963011080
27/64	10.72	184	117	D110 1072	9311963024585
7/16	11.11	184	117	D110 1111	9311963012216
29/64	11.51	184	117	D110 1151	9311963022901
15/32	11.91	184	117	D110 1191	9311963034959
31/64	12.30	197	121	D110 1231	9311963018522
1/2	12.70	197	121	D110 1269	9311963006277
17/32	13.49	203	121	D110 1349	9311963089577
9/16	14.29	209	124	D110 1429	9311963089584
5/8	15.88	222	125	D110 1588	9311963089607
3/4	19.05	234	149	D110 1905	9311963089591

*Bright Finish < 3mm. Note: Bulk packs available on request, subject to lead times.

Drills Long Series – Extra Long Reach

suttontools

300mm overall length for drilling deep holes in long reach applications.

135° Split Point
Minimises wandering when starting

Made from HSS

Constructed from M2 high speed steel offering the best combination of strength, heat & wear resistance

Bright Bits

General purpose drill bit designed for machine and hand held drilling in a wide range of ferrous & non-ferrous materials

Application

DIY
Trade
Automotive
Electrical
Plumbing
Carpentry
General Contracting
Woodworking
Metalworking
Machine Shop
MRO

Discount Code: A0502

Diameter mm	O/A Length	Flute Length	Item #	Barcode
Metric			D187	
3.0	300	40	D187 0030	9311963621869
4.0	300	50	D187 0040	9311963621876
5.0	300	60	D187 0050	9311963621883
6.0	300	65	D187 0060	9311963621890
8.0	300	80	D187 0080	9311963621920
10.0	300	92	D187 0100	9311963621937
12.0	300	109	D187 0120	9311963621944
13.0	300	118	D187 0130	9311963622330

Note: Bulk packs available on request, subject to lead times.

Diameter inch	Diameter mm	O/A Length	Flute Length	Item #	Barcode
Imperial			D187		
1/8	3.18	300	35	D187 0318	9311963021461
3/16	4.76	300	57	D187 0476	9311963022116
1/4	6.35	300	72	D187 0635	9311963022765
5/16	7.94	300	86	D187 0794	9311963023014
3/8	9.52	300	95	D187 0953	9311963023021
7/16	11.11	300	106	D187 1111	9311963023038
1/2	12.70	300	117	D187 1269	9311963023687

Drills Mini Hand Drill

For hand drilling soft metals, wood and plastic. Designed for metal working, electronics, jewellery, model engineering and general hobby work. Drill bits made from high speed steel.

Brass Chuck
For durability and long-life

Hollow Alloy Body
Stores drills when not in use

Knurled End
For drilling control

Application

DIY
Trade
Automotive
Electronics
Woodworking
Metalworking

Discount Group: A1202

Description	Item #	Barcode
12pce Tip Tool Drill Kit		
Includes Drill sizes 0.60, 0.65, 0.70, 0.75, 0.85, 0.90, 0.95, 1.00, 1.06, 1.16, 1.40, 1.60mm For hand drilling soft material, wood and plastic		
	D201 0012	9311963177090

suttontools

Precision ground flute - bright cutting edge with blue flute making it a better choice when drilling ferrous materials.

Use low speed, 350RPM or less.

Secure workpiece and drill firmly.

Discount Code: A1202

Set	Contents	Case	Pieces	Item #	Barcode
Metric				D188	
RS4M	16.0, 18.0, 22.0, 25.0mm with 12.5mm shanks	Foam	4	D188 RS4M	9311963333472
SM8R	14.0, 15.0, 16.0, 16.5, 18.0, 20.0, 22.0, 25.0mm with 12.5mm shanks	Plastic	8	D188 SM8R	9311963191522
Imperial					
RS4	5/8, 3/4, 7/8, 1 with 1/2" shanks	Foam	4	D188 RS4	9311963333458
S8R	9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1 with 1/2" shanks	Plastic	8	D188 S8R	9311963191515
RS16	17/32, 9/16, 19/32, 5/8, 21/32, 11/16, 23/32, 3/4, 25/32, 13/16, 27/32, 7/8, 29/32, 15/16, 31/32, 1 with 1/2" shanks	Plastic	16	D188 RS16	9311963401188



D188 RS4M



D188 RS4



D188 SM8R



D188 S8R



D188 RS16

Note: Overall and flute lengths do not include drill point.

www.suttontools.com

Prices exclude GST

Drills Reduced Shank

suttontools

Precision ground flute - bright cutting edge with blue flute making it a better choice when drilling ferrous materials.

Use low speed, 350RPM or less.

Secure workpiece and drill firmly.



Size

152mm (6") overall length with a 86mm (3-3/8") flute length

Reduced Shank

Drill sizes above 12.5mm & 1/2" feature reduced shanks to suit 13mm drill chucks



Precision Ground Flute

Bright cutting edge with blue flute making it a better choice when drilling ferrous materials

Application

DIY
Trade
Industrial Application
Automotive
Metalworking
Machine Shop
MRO

Discount Code: A0906

Diameter mm	O/A Length	Flute Length	Shank	Item #	Barcode
Metric					
D188					
13.5	152	86	12.5	D188 1350	9311963011646
14.0	152	86	12.5	D188 1400	9311963005300
14.5	152	86	12.5	D188 1450	9311963008752
15.0	152	86	12.5	D188 1500	9311963007793
15.5	152	86	12.5	D188 1550	9311963011141
16.0	152	86	12.5	D188 1600	9311963004990
16.5	152	86	12.5	D188 1650	9311963007809
17.0	152	86	12.5	D188 1700	9311963008769
17.5	152	86	12.5	D188 1750	9311963009872
18.0	152	86	12.5	D188 1800	9311963008776
18.5	152	86	12.5	D188 1850	9311963019925
19.0	152	86	12.5	D188 1900	9311963008097
19.5	152	86	12.5	D188 1950	9311963017358
20.0	152	86	12.5	D188 2000	9311963004624
20.5	152	86	12.5	D188 2050	9311963028965
21.0	152	86	12.5	D188 2100	9311963011653
21.5	152	86	12.5	D188 2150	9311963031736
22.0	152	86	12.5	D188 2200	9311963007489
22.5	152	86	12.5	D188 2250	9311963028972
23.0	152	86	12.5	D188 2300	9311963013510
23.5	152	86	12.5	D188 2350	9311963035154
24.0	152	86	12.5	D188 2400	9311963011660
24.5	152	86	12.5	D188 2450	9311963024677
25.0	152	86	12.5	D188 2500	9311963012315
26.0	152	86	12.5	D188 2600	9311963087566
28.0	152	86	12.5	D188 2800	9311963087573
30.0	152	86	12.5	D188 3000	9311963087580
3/8 Reduced Shank					
D120					
9/16	14.29	6	3-3/8	D120 1429	9311963001371
5/8	15.87	6	3-3/8	D120 1588	9311963000565
3/4	19.05	6	3-3/8	D120 1905	9311963002439

Diameter inch	O/A Length	Flute Length	Shank	Item #	Barcode
Imperial					
D188					
33/64	13.10	152	86	1/2	D188 1310 9311963352565
17/32	13.49	152	86	1/2	D188 1349 9311963001937
35/64	13.89	152	86	1/2	D188 1389 9311963352572
9/16	14.29	152	86	1/2	D188 1429 9311963000893
37/64	14.68	152	86	1/2	D188 1468 9311963352589
19/32	15.08	152	86	1/2	D188 1508 9311963003436
39/64	15.48	152	86	1/2	D188 1548 9311963352596
5/8	15.87	152	86	1/2	D188 1588 9311963000237
41/64	16.27	152	86	1/2	D188 1627 9311963352602
21/32	16.67	152	86	1/2	D188 1667 9311963001692
43/64	17.06	152	86	1/2	D188 1707 9311963352619
11/16	17.46	152	86	1/2	D188 1746 9311963001081
45/64	17.86	152	86	1/2	D188 1786 9311963352626
23/32	18.26	152	86	1/2	D188 1826 9311963004617
47/64	18.65	152	86	1/2	D188 1865 9311963352633
3/4	19.05	152	86	1/2	D188 1905 9311963000855
49/64	19.45	152	86	1/2	D188 1945 9311963352640
25/32	19.84	152	86	1/2	D188 1984 9311963004167
51/64	20.24	152	86	1/2	D188 2024 9311963352657
13/16	20.64	152	86	1/2	D188 2064 9311963003535
27/32	21.43	152	86	1/2	D188 2143 9311963010250
7/8	22.22	152	86	1/2	D188 2223 9311963001234
29/32	23.02	152	86	1/2	D188 2302 9311963008745
15/16	23.81	152	86	1/2	D188 2381 9311963004853
31/32	24.61	152	86	1/2	D188 2461 9311963010656
1	25.40	152	86	1/2	D188 2540 9311963001388
1-1/16	26.99	152	86	1/2	D188 2699 9311963006321
1-1/8	28.57	152	86	1/2	D188 2858 9311963004075
1-3/16	30.16	152	86	1/2	D188 3016 9311963010663
1-1/4	31.75	152	86	1/2	D188 3175 9311963003900

Note: Overall and flute lengths do not include drill point.

Prices exclude GST

www.suttontools.com

suttontools

Developed to drill holes for rivets in flat and curved panels and used in sheet metal fabrication.

Packaging, available in twin or trade (10) pack.



135° Self Centring Point
Minimises wandering when starting

Flute Length
Designed for shallow hole drilling no deeper than 1.25mm x diameter

Application

DIY
Trade
Automotive
Electrical
Plumbing
General Contracting
Metalworking
MRO

Discount Group: A0802



Diameter	O/A Length	Flute Length	Order Qty	Item #	Barcode
Bright Finish					
Double Blister Twin Pack				D131	
1/8	2-1/8	3/4	1	D131 0318	93223140
#30	2-1/8	3/4	1	D131 0326	93223157
#20	2-1/8	7/8	1	D131 0409	93223164
#11	2-1/8	7/8	1	D131 0485	93223171
Double Blister – 10 Pack				D132	
1/8	2-1/8	3/4	1	D132 0318	9311963193717
#30	2-1/8	3/4	1	D132 0326	9311963193724
#20	2-1/8	7/8	1	D132 0409	9311963193731
#11	2-1/8	7/8	1	D132 0485	9311963193748
Bulk – 10 Pack				D121	
1/8	2-1/8	3/4	10	D121 0318	9311963007205
#30	2-1/8	3/4	10	D121 0326	9311963002002
#20	2-1/8	7/8	10	D121 0409	9311963008479
#11	2-1/8	7/8	10	D121 0485	9311963003276



Discount Group: A1002

Diameter	O/A Length	Flute Length	Order Qty	Item #	Barcode
Stub 118° split point (A1002)					
Bulk – 10 Pack				D123	
1/8	1-7/8	7/8	10	D123 0318	9311963004495
#30	1-15/16	15/16	10	D123 0326	9311963001333
#20	2-1/8	1-1/16	10	D123 0409	9311963006000
#11	2-1/4	1-3/16	10	D123 0485	9311963002255



Diameter	O/A Length	Flute Length	Order Qty	Item #	Barcode
Blue Finish					
Bulk – 10 Pack				D124	
1/8	2-1/8	3/4	10	D124 0318	9311963105543
#30	2-1/8	3/4	10	D124 0326	9311963034942
#20	2-1/8	7/8	10	D124 0409	9311963105550
#11	2-1/8	7/8	10	D124 0485	9311963105567



Diameter	O/A Length	Flute Length	Order Qty	Item #	Barcode
TiN Coated (A0806)					
Bulk – 1 Pack				D127	
1/8	2-1/8	3/4	1	D127 0318	9311963070568
#30	2-1/8	3/4	1	D127 0326	9311963070575
#20	2-1/8	7/8	1	D127 0409	9311963069944
#11	2-1/8	7/8	1	D127 0485	9311963070582



Discount Group: A1002

Diameter	O/A Length	Flute Length	Order Qty	Item #	Barcode
Stub 118° split point (A1002)					
Bulk – 10 Pack				D126	
1/8	1-7/8	7/8	10	D100 0318	9311963007731
#30	1-15/16	15/16	10	D126 0326	9311963026589
#20	2-1/8	1-1/16	10	D126 0409	9311963107196
#11	2-1/4	1-3/16	10	D126 0485	9311963034935

Rivet Chart

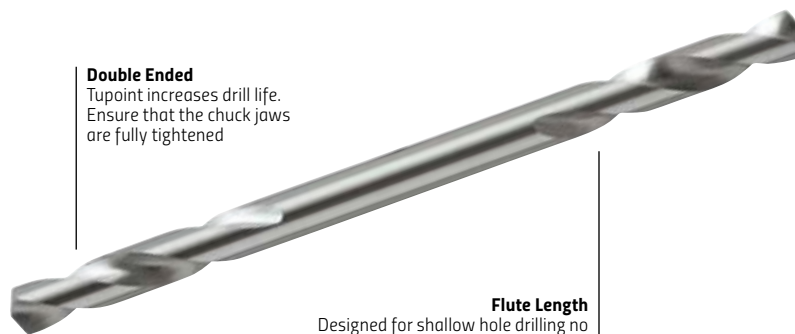
Drill Diameter	Rivet Size
1/8	3mm
#30	1/8
#20	4mm & 5/32
#11	3/16

Note: Drill diameter is larger than rivet size to allow clearance.

Note: Overall and flute lengths do not include drill point.

suttontools

Developed to drill holes for rivets in flat and curved panels and used in sheet metal fabrication.



Double Ended
Tupoint increases drill life.
Ensure that the chuck jaws
are fully tightened

135° Self Centring Point
Minimises wandering when starting

Flute Length
Designed for shallow hole drilling no
deeper than 1.25mm x diameter

Application

DIY
Trade
Automotive
Electrical
Plumbing
General Contracting
Metalworking
MRO

Discount Group: A0802

Diameter	O/A Length	Flute Length	Order Qty	Item #	Barcode
Bright Finish					
Double Blister – Twin Pack				D133	
1/8	2-1/8	5/8	1	D133 0318	93223188
#30	2-1/8	5/8	1	D133 0326	93223195
#20	2-1/8	5/8	1	D133 0409	93223201
#11	2-1/8	5/8	1	D133 0485	93223218
Double Blister – 10 Pack				D134	
1/8	2-1/8	5/8	1	D134 0318	9311963193755
#30	2-1/8	5/8	1	D134 0326	9311963193762
#20	2-1/8	5/8	1	D134 0409	9311963193779
#11	2-1/8	5/8	1	D134 0485	9311963193786
Bulk (Vinyl Pouch) – 10 Pack				D122	
1/8	2-1/8	5/8	10	D122 0318	9311963000671
#30	2-1/8	5/8	10	D122 0326	9311963000145
#20	2-1/8	5/8	10	D122 0409	9311963001500
#11	2-1/8	5/8	10	D122 0485	9311963000701

Diameter	O/A Length	Flute Length	Order Qty	Item #	Barcode
Blue Finish					
Bulk (Vinyl Pouch) – 10 Pack				D125	
1/8	2-1/8	5/8	10	D125 0318	9311963063393
#30	2-1/8	5/8	10	D125 0326	9311963039343
#20	2-1/8	5/8	10	D125 0409	9311963105574
#11	2-1/8	5/8	10	D125 0485	9311963105581
TiN Coated (A0806)					
Bulk – 1 Pack				D128	
1/8	2-1/8	5/8	1	D128 0318	9311963070599
#30	2-1/8	5/8	1	D128 0326	9311963067384
#20	2-1/8	5/8	1	D128 0409	9311963069968
#11	2-1/8	5/8	1	D128 0485	9311963069784
Cobalt High Speed Steel					
Bulk – 10 Pack				D130	
1/8	2-1/8	5/8	10	D130 0318	9311963064338
#30	2-1/8	5/8	10	D130 0326	9311963064345
#20	2-1/8	5/8	10	D130 0409	9311963064352
#11	2-1/8	5/8	10	D130 0485	9311963064369

Rivet Chart

Drill Diameter	Rivet Size
1/8	3mm
#30	1/8
#20	4mm & 5/32
#11	3/16

Note: Drill diameter is larger than rivet size to allow clearance.

Drills Panel & Rivet – Double Ended

FN

WORKSHOP

Developed to drill holes for rivets in flat and curved panels and used in sheet metal fabrication.



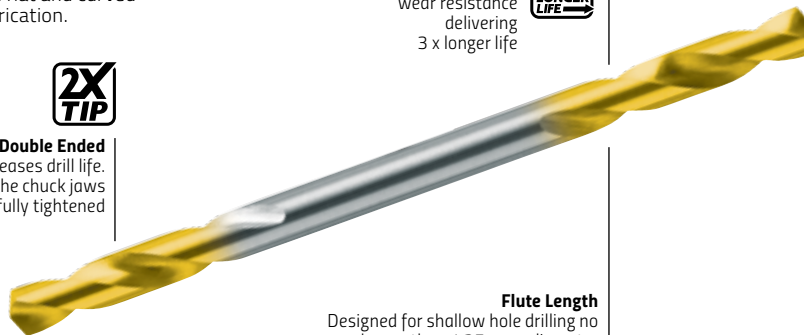
2X TIP

Double Ended
Increases drill life.
Ensure that the chuck jaws
are fully tightened

TiN Coated Tip
For increased
wear resistance
delivering
3 x longer life

3X LONGER LIFE

135° Self Centring Point
Minimises
wandering when
starting



Flute Length
Designed for shallow hole drilling no
deeper than 1.25mm x diameter

Application

DIY
Trade
Automotive
Electrical
Plumbing
General Contracting
Metalworking
MRO

Discount Group: A0806

Diameter	O/A Length	Flute Length	Rivet Size	Order Qty	Item #	Barcode
Bulk – 10 Pack						
1/8	2-1/8	5/8	3mm	1	165611250	9311744442454
#30	2-1/8	5/8	1/8	1	165611285	9311744442461
#20	2-1/8	5/8	4mm & 5/32	1	165611610	9311744442478
#11	2-1/8	5/8	3/16	1	165611910	9311744442485



FROST

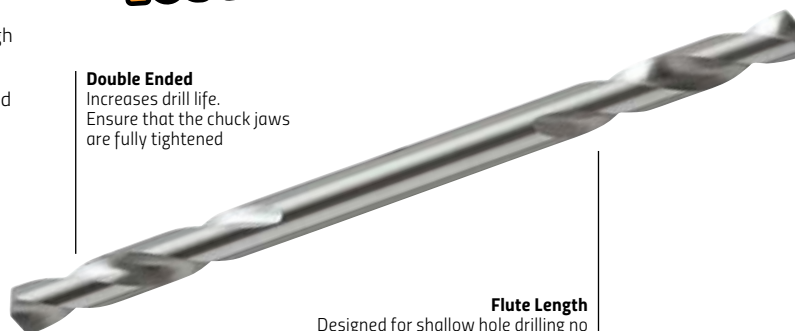
TRADE TOUGH



Made from M2 high speed steel. 135° modified point design. Fully tested and approved by Sutton Tools R&D department.

Double Ended
Increases drill life.
Ensure that the chuck jaws
are fully tightened

135° Self Centring Point
Minimises wandering when starting



Flute Length
Designed for shallow hole drilling no
deeper than 1.25mm x diameter

Discount Group: A0802

Diameter	O/A Length	Flute Length	Rivet Size	Pieces	Item #	Barcode
Carded – 2 Pack						
#30	2-1/8	5/8	1/8	2	92365	9312621923653
Carded – 10 Pack						
#30	2-1/8	5/8	1/8	10	92366	9312621923660

Drills Panel & Rivet – Hex Shank

FN

QUICKBITS

Discount Group: A0424



Size	Shank Size	Pieces	Item #	Barcode
Panel Drill Sets				
#30 x 67mm	1/4	5	107BSTB30	9311744436293
1/8 x 67mm	1/4	5	107BSTB18	9311744436309

Rivet Chart

Drill Diameter	Rivet Size
1/8	3mm
#30	1/8
#20	4mm & 5/32
#11	3/16

Note: Drill diameter is larger than rivet size to allow clearance.

suttontools

Sutton Tools spot weld drills are designed for vehicle body repairs. For quick and precise drilling through existing auto panel spot welds, releasing damaged panels and enabling replacements to be fitted. Spot weld drills have a spur point designed to cut through the weld on one panel while leaving only a slight mark in the second panel.

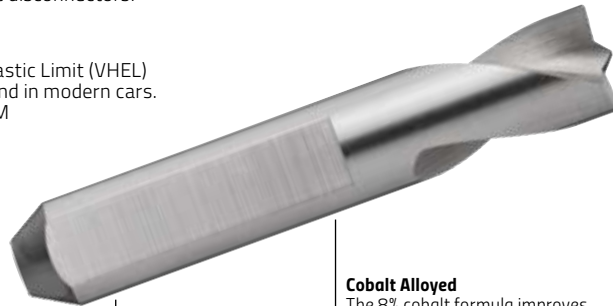


HSS Co

Suitable for spot weld pneumatic disconnectors.
Cutting Speed: 500 – 800 RPM

Carbide

Suitable for drilling Very-High Elastic Limit (VHEL) and Boron steel sheet metal found in modern cars.
Cutting Speed: 1000 – 1200 RPM



Centre Nib

Enables accurate positioning and less drilling pressure without work hardening

Shallow point design

Cuts through top panel while only slightly marking second panel

Cobalt Alloyed

The 8% cobalt formula improves abrasive & heat resistance, for increased strength at higher drilling temperatures

Flat Shank

Application

DIY
Trade
Automotive

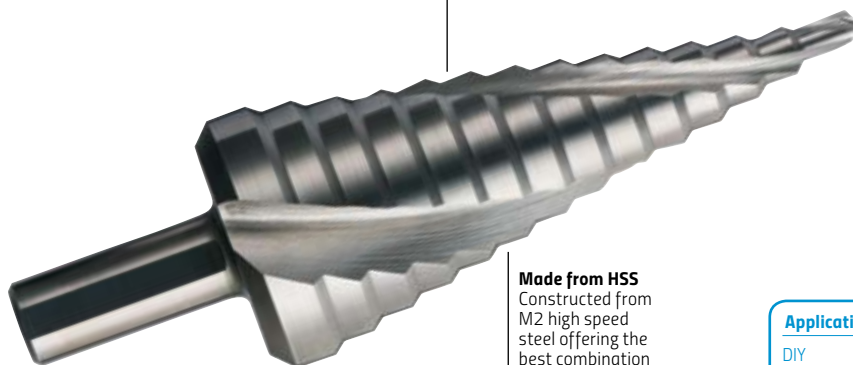
Discount Group: A0802

Diameter	O/A Length	Material	Pack Qty	Item #	Barcode
Hand Drill				D203	
6.0	66	HSS Co5	1	D203 0060	9311963607214
8.0	79	HSS Co5	1	D203 0080	9311963607221
Pneumatic Disconnecter				D204	
8.0	38	HSS Co8	1	D204 0080	9311963607238
				D205	
6.0	45	HSS Co8	1	D205 0060	9311963607245
8.0	45	HSS Co8	1	D205 0080	9311963607252
				D206*	
8.0	45	Carbide	1	D206 0080	9311963607269



suttontools

For use in sheet metal, aluminium, plastic & fibre glass, ideal for sheet metal without pre-drilling. During drilling, the next step deburrs the previously drilled hole.



Fixed Drilling Steps

Spiral Flute for reduced vibration and greater control through steps

Made from HSS

Constructed from M2 high speed steel offering the best combination of strength, heat & wear resistance

Flat Shank

Three flats suits 3-jaw chuck

Application

DIY
Trade
Electrical
Plumbing

Discount Group: A1106

Range	Steps	Sizes	Shank	Item #	Barcode
D504					
4-12	5	4, 6, 8, 10, 12mm	Flat	D504 41205	9311744445929
4-12	9	4, 5, 6, 7, 8, 9, 10, 11, 12mm	Flat	D504 41209	9311744437474
4-20	9	4, 6, 8, 10, 12, 14, 16, 18, 20mm	Flat	D504 42009	9311744437481
4-22	10	4, 6, 8, 10, 12, 14, 16, 18, 20, 22mm	Flat	D504 42210	9311744445943
4-30	14	4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30mm	Flat	D504 43014	9311744437498
5-35	13	5, 7.5, 10, 13, 16, 19, 21, 23, 26, 29, 31, 33, 35mm	Flat	D504 53513	9311744445950
6-18	7	6, 8, 10, 12, 14, 16, 18mm	Flat	D504 61807	9311744445936
6-36	11	6, 9, 12, 15, 18, 21, 24, 27, 30, 33, 36mm	Flat	D504 63611	9311744437504
1/8"-1/2"	13	1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2"	Flat	D504 31313	9311744445967
3/16"-1/2"	6	3/16, 1/4, 5/16, 3/8, 7/16, 1/2"	Flat	D504 51306	9311744445974
1/4"-3/4"	9	1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4"	Flat	D504 61909	9311744445981

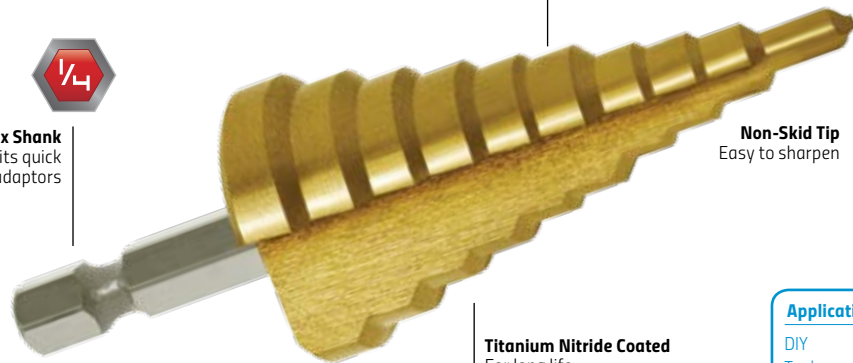
Drills Step Drills



For use in sheet metal, aluminium, plastic & fibre glass, ideal for sheet metal without pre-drilling. During drilling, the next step deburrs the previously drilled hole.



Hex Shank
1/4" hex shank suits quick change adaptors



Fixed Drilling Steps
Two straight fluted cutting edges for greater control through steps

Non-Skid Tip
Easy to sharpen

Titanium Nitride Coated
For long life

Application

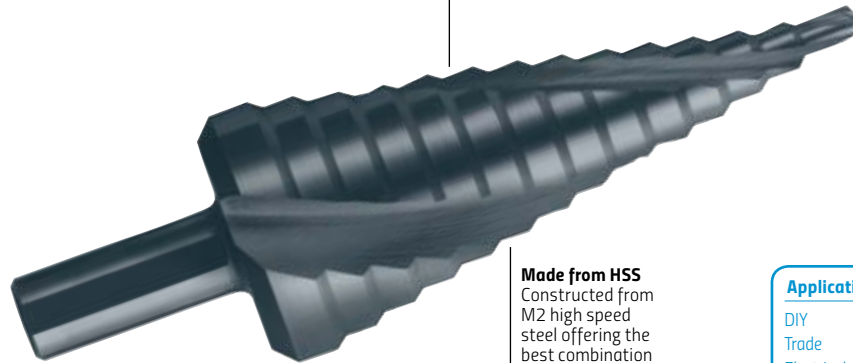
DIY
Trade
Electrical
Plumbing

Discount Group: A0424

Range	Steps	Sizes	Shank	Item #	Barcode
Step Drills – Quickbit Range					
4-12mm	8	4, 5, 6, 7, 8, 10, 11, 12mm	1/4	149040120	9311744435135
4-25mm	11	4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 25mm	1/4	149040250	9311744435142
5/32-1/2"	12	5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2"	1/4	149010032	9311744435159
5/32-1"	10	5/32, 1/4, 5/16, 3/8, 1/2, 9/16, 21/32, 3/4, 7/8, 1"	1/4	149010064	9311744435166



For use in sheet metal, aluminium, plastic & fibre glass, ideal for sheet metal without pre-drilling. During drilling, the next step deburrs the previously drilled hole.



Fixed Drilling Steps
Spiral Flute for reduced vibration and greater control through steps

Made from HSS
Constructed from M2 high speed steel offering the best combination of strength, heat & wear resistance

Flat Shank
Three flats suits 3-jaw chuck

Application

DIY
Trade
Electrical
Plumbing

Discount Group: A0424

Range	Steps	Sizes	Shank	Item #	Barcode
Step Drills – Workshop Range					
4-12	9	4, 5, 6, 7, 8, 9, 10, 11, 12mm	Flat	149060007	9311744445899
4-20	9	4, 6, 8, 10, 12, 14, 16, 18, 20mm	Flat	149060008	9311744445844
4-30	14	4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30mm	Flat	149060009	9311744445851
6-36	11	6, 9, 12, 15, 18, 21, 24, 27, 30, 33, 36mm	Flat	149060010	9311744445868

suttontools

5x faster than standard spade bits.

The Sutton Tools spade bit incorporates the latest design technologies for the most powerful and fastest cutting bit on the market. Combining a power chip-breaker and heavy duty shank to increase efficiency and battery life of your power tool, with clean cutting and minimal break out on exit. Designed for drilling in timber and light building materials.



Application

DIY
Trade
Cabinet Making
Furniture Making
Woodworking

Discount Group: A1302

Diameter	Shank	Item #	Barcode
D501			
6.0	1/4	D501 0600	9311963022048
8.0	1/4	D501 0800	9311963015545
10.0	1/4	D501 1000	9311963012452
12.0	1/4	D501 1200	9311963071350
13.0	1/4	D501 1300	9311963622316
14.0	1/4	D501 1400	9311963071367
16.0	1/4	D501 1600	9311963013794
18.0	1/4	D501 1800	9311963071374
19.0	1/4	D501 1900	9311963013145
20.0	1/4	D501 2000	9311963071381
22.0	1/4	D501 2200	9311963009155
24.0	1/4	D501 2400	9311963071398
25.0	1/4	D501 2500	9311963007908
28.0	1/4	D501 2800	9311963013800
30.0	1/4	D501 3000	9311963071404
32.0	1/4	D501 3200	9311963014715
35.0	1/4	D501 3500	9311963022055
38.0	1/4	D501 3800	9311963022062
Sets			
3pce Set	19, 22, 25mm	D501 SS3	9311963434087
6pce Set	16, 19, 22, 25, 32mm & 150mm Extension Shank	D501 SS6	9311963434094
6pce Set	10, 12, 16, 19, 22, 25mm (Vinyl Wallet)	D501 SS6W	9311963595016
Extension Shanks*			
D502			
150mm	Extension Shank	D502 150L	9311963075471
300mm	Extension Shank	D502 300L	9311963013817



D502 150L



D501 SS3



D501 SS6W



Discount Group: A1302

Diameter	Item #	Barcode
Sets		
3pce Set	19, 22 & 25mm	92458 9312621924582
5pce Set	12, 16, 18, 20 & 25mm	92286 9312621922861



92286

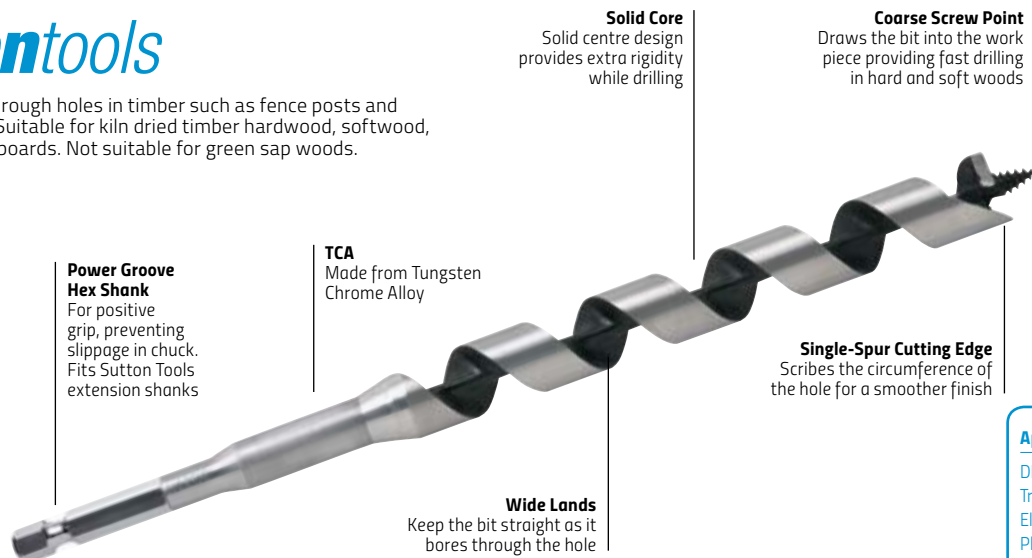
*Suitable for use with Spade Bits 19mm and larger

www.suttontools.com

Prices exclude GST

suttontools

For fast cutting through holes in timber such as fence posts and railway sleepers. Suitable for kiln dried timber hardwood, softwood, MDF and particle boards. Not suitable for green sap woods.



Application

DIY
Trade
Electrical
Plumbing
Carpentry
Woodworking
Roofing

Discount Group: A0102

Diameter	O/A Length	Flute Length	Shank Inch	Item #	Barcode
Short Series				D510	
6.0	160	100	Hex	D510 0600	9311963371504
8.0	170	100	1/4	D510 0800	9311963371511
10.0	190	120	1/4	D510 1000	9311963371528
12.0	190	120	1/4	D510 1200	9311963371535
13.0	190	120	7/16	D510 1300	9311963371542
14.0	200	130	7/16	D510 1400	9311963371559
16.0	200	130	7/16	D510 1600	9311963371566
18.0	200	130	7/16	D510 1800	9311963371573
20.0	210	140	7/16	D510 2000	9311963371580
22.0	210	140	7/16	D510 2200	9311963371597
25.0	210	140	7/16	D510 2500	9311963371603
Medium Series				D511	
6.0	230	165	Hex	D511 0600	9311963545363
8.0	225	165	1/4	D511 0800	9311963371610
10.0	250	190	1/4	D511 1000	9311963371627
12.0	270	195	1/4	D511 1200	9311963371634
14.0	290	210	7/16	D511 1400	9311963371641
16.0	290	210	7/16	D511 1600	9311963371658
18.0	330	240	7/16	D511 1800	9311963371665
20.0	330	240	7/16	D511 2000	9311963371672
22.0	330	240	7/16	D511 2200	9311963371689
25.0	330	240	7/16	D511 2500	9311963371696
30.0	330	240	7/16	D511 3000	9311963371702
32.0	330	240	7/16	D511 3200	9311963371719
35.0	330	240	7/16	D511 3500	9311963371726
Long Series				D512	
6.0	460	400	Hex	D512 0600	9311963545370
8.0	460	400	1/4	D512 0800	9311963545387
10.0	500	400	1/4	D512 1000	9311963371733
12.0	500	400	1/4	D512 1200	9311963371740
13.0	500	400	7/16	D512 1300	9311963371757
14.0	500	400	7/16	D512 1400	9311963371764
16.0	500	400	7/16	D512 1600	9311963371771
18.0	500	400	7/16	D512 1800	9311963371788
20.0	500	400	7/16	D512 2000	9311963371795
22.0	500	400	7/16	D512 2200	9311963371801
25.0	500	400	7/16	D512 2500	9311963371818
30.0	500	400	7/16	D512 3000	9311963371825
32.0	500	400	7/16	D512 3200	9311963371832
35.0	500	400	7/16	D512 3500	9311963371849
38.0	500	400	7/16	D512 3800	9311963371856

Drills Auger Bits – Landscape

suttontools

Scotch Pattern auger bits provide more stability and accuracy than standard auger bits making them very suitable for landscape use – in rough, heavily grained or knotted timber. Suitable for boring in hard and soft wood. Also effective for boring in end grain of soft wood, and the end or cross grain of hard wood.



Power Groove Hex Shank
For positive grip, preventing slippage in chuck. Fits Sutton Tools extension shanks

Made from Carbon Steel
Heat treated and tempered over full length for extra durability and long life

Scotch Pattern
Robust scotch pattern flute withstands the hardest wood drilling applications

Coarse Screw Point
Draws the bit into the work piece providing fast drilling in hard and soft woods

Application

DIY
Trade
Landscaping

Discount Group: A0102

Diameter	O/A Length	Flute Length	Shank inch	Item #	Barcode
					D518
12.0	300	230	7/16	D518 1200	9311963611228
14.0	300	230	7/16	D518 1400	9311963611235
16.0	300	230	7/16	D518 1600	9311963611242
18.0	300	230	7/16	D518 1800	9311963611259
20.0	300	230	7/16	D518 2000	9311963611266

Drills Forstner Bits

For drilling precise flat-bottomed, overlapping or partial holes with smooth sides in wood, MDF or chipboard. 26 and 35mm Forstner bits are suitable for installation of Euro-style hinges.



Shank
8mm HCS

Rim-guided edge
Can drill into end grain without deflection

Centre point
Ensures an accurate start and prevents wandering

Smooth sides and flat bottom finish aids gluing dowels



Application

DIY
Trade
Carpentry

Discount Group: A0102

Diameter	Shank	Item #	Barcode
			D519
10mm	8	D519 0100	9311963621418
12mm	8	D519 0120	9311963621425
14mm	8	D519 0140	9311963621432
15mm	8	D519 0150	9311963621449
16mm	8	D519 0160	9311963621456
18mm	8	D519 0180	9311963621463
20mm	8	D519 0200	9311963621470
22mm	8	D519 0220	9311963621487
25mm	8	D519 0250	9311963621494
26mm*	8	D519 0260	9311963621500
30mm	8	D519 0300	9311963621517
35mm*	10	D519 0350	9311963621524
Sets			
4Pce Forstner Bit Set (16,20,26,35mm)	8	D519 0004	9311963621531
12Pce Forstner Bit Set (10,12,14,15,16,18,20,22,25,26,30,35mm)	10	D519 0012	9311963621548

*For Euro-style hinges

suttontools

Designed for machine and hand drilling into hard and soft wood. Four cutting edges makes cutting up to 5 times faster than standard spade bits.



Hex Shank

For positive grip, preventing slippage in chuck

TCA

Made from Tungsten Chrome Alloy

Coarse Screw Point

Draws the bit into the work piece providing fast drilling in hard and soft woods

Four Cutting Edges

Cuts up to 5 times faster than standard spade bits

Application

DIY
Trade
Electrical
Plumbing
Carpentry
Woodworking
Roofing

Discount Group: A0102

Diameter	O/A Length	Flute Length	Shank	Item #	Barcode
D514					
10.0	165	42	1/4	D514 1000	9311963551715
13.0	165	45	1/4	D514 1300	9311963551722
16.0	165	45	1/4	D514 1600	9311963551739
19.0	165	45	1/4	D514 1900	9311963551746
22.0	165	42	1/4	D514 2200	9311963551753
25.0	165	42	1/4	D514 2500	9311963551760
32.0	165	45	7/16	D514 3200	9311963551777
Sets					
3pce	16, 19, 25mm			D514 0003	9311963551784
5pce	16, 19, 22, 25, 32mm			D514 0005	9311963551791



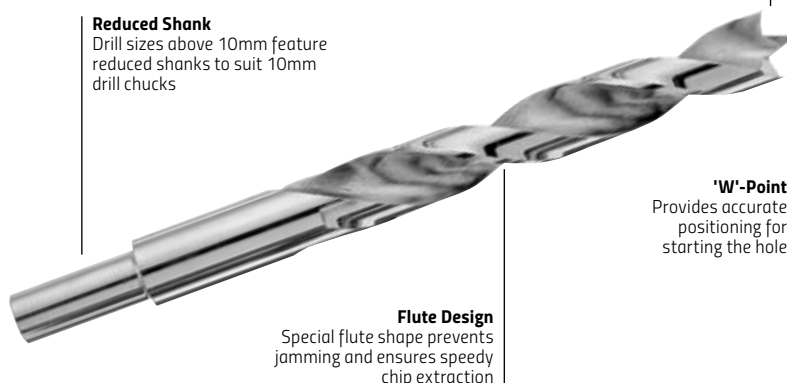
D514 0003



D514 0005

suttontools

Precision ground brad point drills for use in furniture making, dowelling, cabinetry and other woodworking applications.



Spur Cutting Edges
Reduce splintering and ensure a smooth clean hole

Reduced Shank
Drill sizes above 10mm feature reduced shanks to suit 10mm drill chucks

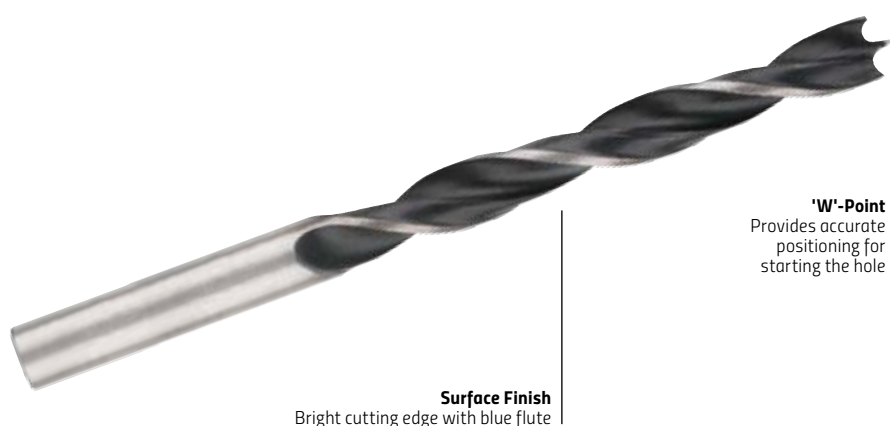
'W'-Point
Provides accurate positioning for starting the hole

Flute Design
Special flute shape prevents jamming and ensures speedy chip extraction

Application
DIY
Trade
Cabinet Making
Furniture Making
Woodworking

Discount Group: A1132

Diameter	O/A Length	Flute Length	Shank	Item #	Barcode
D500					
4.0	75	43	4	D500 0400	9311963098340
5.0	86	52	5	D500 0500	9311963098357
6.0	93	57	6	D500 0600	9311963098364
8.0	117	75	8	D500 0800	9311963098371
9.5	125	81	9.5	D500 0950	9311963098388
10.0	133	87	10	D500 1000	9311963098395
12.0	151	101	10	D500 1200	9311963098401



'W'-Point
Provides accurate positioning for starting the hole

Surface Finish
Bright cutting edge with blue flute

Discount Group: A1202

Description	Sizes	Pieces	Item #	Barcode
Set – Brad pointed	3, 4, 5, 6, 7, 8, 9 & 10mm	8	92270	9312621922700

suttontools

Sutton Tools Stop Drills are perfect for use with drop in anchors. Featuring an integrated depth stop to accurately control the required drilling depth allowing fast, high-volume installation. Key applications include suspended electrical and ventilation systems, fixed-location seating and bollards.

Suitable for all types of concrete, brick, aerated concrete, stone & granite. Will drill through reinforced concrete mesh.



SDS Plus Shank

Suits most SDS Plus rotary hammer drills



Sand-blasted Finish

Environmentally friendly production method with zero heavy metals

Depth Stop

Integrated depth stop for accurate hole depth

Progressive Flute

Half-round spiral accelerates dust extraction away from tip
Square spiral combines compression channel with a depression chamber for perfectly controlled dust removal

Three Cutting Edge

135° self centring tip with three cutting edges guarantees a perfectly round hole



Application

Trade
Professional
Electrical
Plumbing
Masonry

Discount Group: A0608

Diameter	O/A Length	Flute Length	Shank	Suits Anchor	Item #	Barcode
						D617
8.0	110	27	SDS Plus	M6x25	D617 0800	9311963611280
10.0	110	32	SDS Plus	M8x30	D617 1000	9311963611297
12.0	130	42	SDS Plus	M10x40	D617 1200	9311963611303
15.0	160	52	SDS Plus	M12x50	D617 1500	9311963611310



Perfect for drop-in anchors

M6x25
M8x30
M10x40
M12x50



The PGM standard (PGM stands for "Prüfgemeinschaft Mauerbohrer" – drill bit testing) is the only guarantee of a perfect geometry for the precise drilling and preferred setting of your anchor studs. It is recommended to use only drill bits with this marking for anchor fixings to prevent accidents and liability cases.

Professional quality, 30% faster than conventional SDS drills.
For concrete, brick, aerated concrete, stone & granite.



2CUT

Patented Destructor Carbide Tip
Aggressive Z-shape self centring point with wavy cutting edges for superior destruction capacity



SDS Plus Shank
Suits ALL SDS Plus rotary hammer drills



Sand-blasted Finish
Environmentally friendly production method with zero heavy metals

Combination Spiral Flute
Half-round spiral accelerates dust extraction away from tip
Square spiral combines compression channel with a depression chamber for perfectly controlled dust removal

Application

DIY
Trade
Professional
Electrical
Plumbing
Carpentry
Plastering
Masonry

Discount Group: A0608

Diameter	O/A Length	Flute Length	Shank	Item #	Barcode
110mm overall length					
5.0	110	50	SDS Plus	D612 0500	9311963152189
5.5	110	50	SDS Plus	D612 0550	9311963152196
6.0	110	50	SDS Plus	D612 0600	9311963152202
6.5	110	50	SDS Plus	D612 0650	9311963152219
7.0	110	50	SDS Plus	D612 0700	9311963152226
8.0	110	50	SDS Plus	D612 0800	9311963152233
10.0	110	50	SDS Plus	D612 1000	9311963152257
160mm overall length					
5.0	160	100	SDS Plus	D613 0500	9311963152264
5.5	160	100	SDS Plus	D613 0550	9311963152271
6.0	160	100	SDS Plus	D613 0600	9311963152288
6.5	160	100	SDS Plus	D613 0650	9311963152295
7.0	160	100	SDS Plus	D613 0700	9311963152301
8.0	160	100	SDS Plus	D613 0800	9311963152318
9.0	160	100	SDS Plus	D613 0900	9311963152325
10.0	160	100	SDS Plus	D613 1000	9311963152332
11.0	160	100	SDS Plus	D613 1100	9311963152349
12.0	160	100	SDS Plus	D613 1200	9311963152356
13.0	160	100	SDS Plus	D613 1300	9311963152363
14.0	160	100	SDS Plus	D613 1400	9311963152370
15.0	160	100	SDS Plus	D613 1500	9311963152387
16.0	160	100	SDS Plus	D613 1600	9311963152394
210mm overall length					
6.0	210	150	SDS Plus	D614 0600	9311963152400
6.5	210	150	SDS Plus	D614 0650	9311963152417
8.0	210	150	SDS Plus	D614 0800	9311963152431
10.0	210	150	SDS Plus	D614 1000	9311963152455
12.0	210	150	SDS Plus	D614 1200	9311963152479
13.0	210	150	SDS Plus	D614 1300	9311963152486
14.0	210	150	SDS Plus	D614 1400	9311963152493
16.0	210	150	SDS Plus	D614 1600	9311963152516
18.0	210	150	SDS Plus	D614 1800	9311963152523
20.0	210	150	SDS Plus	D614 2000	9311963152530
22.0	210	150	SDS Plus	D614 2200	9311963152547
24.0	210	150	SDS Plus	D614 2400	9311963152564
25.0	210	150	SDS Plus	D614 2500	9311963152571
260mm overall length					
6.0	260	200	SDS Plus	D615 0600	9311963152588
6.5	260	200	SDS Plus	D615 0650	9311963152595
8.0	260	200	SDS Plus	D615 0800	9311963152602
10.0	260	200	SDS Plus	D615 1000	9311963152619
12.0	260	200	SDS Plus	D615 1200	9311963152633
13.0	260	200	SDS Plus	D615 1300	9311963152640
14.0	260	200	SDS Plus	D615 1400	9311963152653
16.0	260	200	SDS Plus	D615 1600	9311963152660
18.0	260	200	SDS Plus	D615 1800	9311963152677
20.0	260	200	SDS Plus	D615 2000	9311963152684
22.0	260	200	SDS Plus	D615 2200	9311963152691
24.0	260	200	SDS Plus	D615 2400	9311963152708
25.0	260	200	SDS Plus	D615 2500	9311963152715
310mm overall length					
6.0	310	260	SDS Plus	D627 0600	9311963152888
8.0	310	260	SDS Plus	D627 0800	9311963152958
10.0	310	260	SDS Plus	D627 1000	9311963153011
12.0	310	260	SDS Plus	D627 1200	9311963153138
13.0	310	260	SDS Plus	D627 1300	9311963153255
14.0	310	260	SDS Plus	D627 1400	9311963153372

Diameter	O/A Length	Flute Length	Shank	Item #	Barcode		
16.0	310	260	SDS Plus	D627 1600	9311963615349		
18.0	310	260	SDS Plus	D627 1800	9311963615356		
20.0	310	260	SDS Plus	D627 2000	9311963615363		
22.0	310	260	SDS Plus	D627 2200	9311963615370		
24.0	310	260	SDS Plus	D627 2400	9311963615387		
25.0	310	260	SDS Plus	D627 2500	9311963615394		
410mm overall length				D616			
8.0	410	350	SDS Plus	D616 0800	9311963615400		
10.0	410	350	SDS Plus	D616 1000	9311963152745		
12.0	410	350	SDS Plus	D616 1200	9311963152769		
13.0	410	350	SDS Plus	D616 1300	9311963152776		
14.0	410	350	SDS Plus	D616 1400	9311963615417		
16.0	410	350	SDS Plus	D616 1600	9311963152806		
18.0	410	350	SDS Plus	D616 1800	9311963615424		
20.0	410	350	SDS Plus	D616 2000	9311963152820		
22.0	410	350	SDS Plus	D616 2200	9311963152837		
24.0	410	350	SDS Plus	D616 2400	9311963615431		
25.0	410	350	SDS Plus	D616 2500	9311963152851		
460mm overall length				D628			
8.0	460	400	SDS Plus	D628 0800	9311963615448		
10.0	460	400	SDS Plus	D628 1000	9311963615455		
12.0	460	400	SDS Plus	D628 1200	9311963615462		
13.0	460	400	SDS Plus	D628 1300	9311963615479		
14.0	460	400	SDS Plus	D628 1400	9311963615486		
16.0	460	400	SDS Plus	D628 1600	9311963615493		
18.0	460	400	SDS Plus	D628 1800	9311963615509		
20.0	460	400	SDS Plus	D628 2000	9311963615516		
22.0	460	400	SDS Plus	D628 2200	9311963615523		
24.0	460	400	SDS Plus	D628 2400	9311963615530		
25.0	460	400	SDS Plus	D628 2500	9311963615547		
610mm overall length				D629			
8.0	610	550	SDS Plus	D629 0800	9311963615554		
10.0	610	550	SDS Plus	D629 1000	9311963615561		
12.0	610	550	SDS Plus	D629 1200	9311963615578		
14.0	610	550	SDS Plus	D629 1400	9311963615585		
16.0	610	550	SDS Plus	D629 1600	9311963615592		
18.0	610	550	SDS Plus	D629 1800	9311963615608		
20.0	610	550	SDS Plus	D629 2000	9311963615615		
22.0	610	550	SDS Plus	D629 2200	9311963615622		
24.0	610	550	SDS Plus	D629 2400	9311963615639		
25.0	610	550	SDS Plus	D629 2500	9311963615646		
1000mm overall length				D630			
8.0	1000	940	SDS Plus	D630 0800	9311963615653		
10.0	1000	940	SDS Plus	D630 1000	9311963615660		
12.0	1000	940	SDS Plus	D630 1200	9311963615677		
14.0	1000	940	SDS Plus	D630 1400	9311963615684		
16.0	1000	940	SDS Plus	D630 1600	9311963615691		
18.0	1000	940	SDS Plus	D630 1800	9311963615707		
20.0	1000	940	SDS Plus	D630 2000	9311963615714		
Sets				D613			
4 Pce: 6, 8, 10, 12mm			160	100	SDS Plus	D613 0004	9311963591971
7 Pce: 5, 6, 8mm			110	50	SDS Plus	D613 0007	9311963615721
6, 8, 10, 12mm							



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suttontools

Professional quality, 30% faster than conventional SDS drills. Will drill through reinforced concrete mesh.

3 CUT

Unique TCT
Three cutting edge self centring tip prevents snagging on reinforced mesh



Sand-blasted Finish
Environmentally friendly production method with zero heavy metals

SDS Plus Shank
Suits ALL SDS Plus rotary hammer drills



Combination Spiral Flute
Half-round spiral accelerates dust extraction away from tip
Square spiral combines compression channel with a depression chamber for perfectly controlled dust removal



Application

DIY
Trade
Professional
Electrical
Plumbing
Carpentry
Plastering
Masonry

Discount Group: A0608

Diameter	O/A Length	Flute Length	Shank	Item #	Barcode
110mm overall length SDS Plus				D619	
5.0	110	50	SDS Plus	D619 0500	9311963615745
5.5	110	50	SDS Plus	D619 0550	9311963615752
6.0	110	50	SDS Plus	D619 0600	9311963615769
6.5	110	50	SDS Plus	D619 0650	9311963615776
8.0	110	50	SDS Plus	D619 0800	9311963615783
10.0	110	50	SDS Plus	D619 1000	9311963615790
160mm overall length SDS Plus				D623	
5.0	160	100	SDS Plus	D623 0500	9311963615806
5.5	160	100	SDS Plus	D623 0550	9311963615813
6.0	160	100	SDS Plus	D623 0600	9311963585406
6.5	160	100	SDS Plus	D623 0650	9311963585413
8.0	160	100	SDS Plus	D623 0800	9311963585420
10.0	160	100	SDS Plus	D623 1000	9311963585437
12.0	160	100	SDS Plus	D623 1200	9311963585444
13.0	160	100	SDS Plus	D623 1300	9311963585451
14.0	160	100	SDS Plus	D623 1400	9311963615820
210mm overall length SDS Plus				D624	
6.0	210	150	SDS Plus	D624 0600	9311963585468
6.5	210	150	SDS Plus	D624 0650	9311963585475
8.0	210	150	SDS Plus	D624 0800	9311963585482
10.0	210	150	SDS Plus	D624 1000	9311963585499
12.0	210	150	SDS Plus	D624 1200	9311963585505
13.0	210	150	SDS Plus	D624 1300	9311963585512
14.0	210	150	SDS Plus	D624 1400	9311963585529
16.0	210	150	SDS Plus	D624 1600	9311963585536
18.0	210	150	SDS Plus	D624 1800	9311963585543
20.0	210	150	SDS Plus	D624 2000	9311963615837
310mm overall length SDS Plus				D625	
6.0	310	250	SDS Plus	D625 0600	9311963615844
6.5	310	250	SDS Plus	D625 0650	9311963585550
8.0	310	250	SDS Plus	D625 0800	9311963615851
10.0	310	250	SDS Plus	D625 1000	9311963585567
12.0	310	250	SDS Plus	D625 1200	9311963585574
14.0	310	250	SDS Plus	D625 1400	9311963585581
16.0	310	250	SDS Plus	D625 1600	9311963585598
18.0	310	250	SDS Plus	D625 1800	9311963585604
20.0	310	250	SDS Plus	D625 2000	9311963585611

Diameter	O/A Length	Flute Length	Shank	Item #	Barcode
460mm overall length SDS Plus				D626	
8.0	460	400	SDS Plus	D626 0800	9311963615868
10.0	460	400	SDS Plus	D626 1000	9311963615875
12.0	460	400	SDS Plus	D626 1200	9311963615882
14.0	460	400	SDS Plus	D626 1400	9311963615899
16.0	460	400	SDS Plus	D626 1600	9311963585628
18.0	460	400	SDS Plus	D626 1800	9311963615905
20.0	460	400	SDS Plus	D626 2000	9311963585635
Sets SDS Plus				D623	
4pce: 6, 8, 10, 12mm				D623 0004	9311963591988
7pce: 6, 8, 10, 12mm				D623 0007	9311963615929



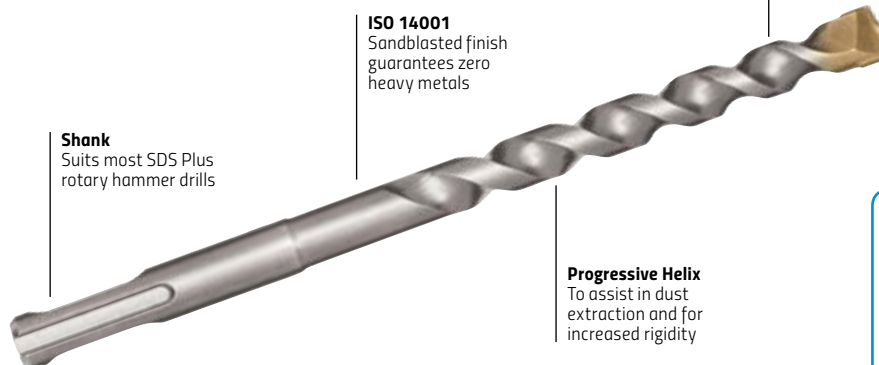
The PGM standard (PGM stands for "Prüfgemeinschaft Mauerbohrer" – drill bit testing) is the only guarantee of a perfect geometry for the precise drilling and preferred setting of your anchor studs. It is recommended to use only drill bits with this marking for anchor fixings to prevent accidents and liability cases.



P&N SDS Plus Masonry Drills are tradesman quality.
Ideal for use in concrete, brick, aerated concrete, stone & granite.



Concrete Breaker TCT
160° self centring
Tungsten Carbide Tip,
maximises chiselling
effect and breaking
of the concrete



Shank
Suits most SDS Plus
rotary hammer drills

ISO 14001
Sandblasted finish
guarantees zero
heavy metals

Progressive Helix
To assist in dust
extraction and for
increased rigidity

Application

DIY
Trade
Electrical
Plumbing
Carpentry
Plastering
Masonry

Discount Group: A0608

Diameter	O/A Length	Flute Length	Shank	Item #	Barcode
110mm Overall Length					
5.0	110	50	SDS Plus	165100500	9311744445738
6.0	110	50	SDS Plus	165100600	9311744445745
6.5	110	50	SDS Plus	165100650	9311744445752
8.0	110	50	SDS Plus	165100800	9311744445769
160mm Overall Length					
5.0	160	85	SDS Plus	165101050	9311744442157
5.5	160	85	SDS Plus	165101055	9311744442164
6.0	160	85	SDS Plus	165101060	9311744442171
6.5	160	85	SDS Plus	165101065	9311744442188
7.0	160	85	SDS Plus	165101070	9311744442195
8.0	160	85	SDS Plus	165101080	9311744442201
10.0	160	85	SDS Plus	165101100	9311744442218
12.0	160	85	SDS Plus	165101120	9311744442225
13.0	160	85	SDS Plus	165101130	9311744442232
14.0	160	85	SDS Plus	165101140	9311744442249
16.0	160	85	SDS Plus	165101160	9311744442256
210mm Overall Length					
6.0	210	135	SDS Plus	165102060	9311744442263
6.5	210	135	SDS Plus	165102065	9311744442270
8.0	210	135	SDS Plus	165102080	9311744442287
10.0	210	135	SDS Plus	165102100	9311744442294
12.0	210	135	SDS Plus	165102120	9311744442300
13.0	210	135	SDS Plus	165102130	9311744442317
14.0	210	135	SDS Plus	165102140	9311744442324
16.0	210	135	SDS Plus	165102160	9311744442331
18.0	210	135	SDS Plus	165102180	9311744442348
20.0	210	135	SDS Plus	165102200	9311744442355

Drills Masonry SDS Plus – Tradesman



P&N Tradesman SDS Plus Masonry Drills are tradesman quality. Ideal for use in reinforced concrete, brick, aerated concrete, stone & granite.



4 Cutter TCT Tip
Drills faster with less vibration than standard bits



SDS Shank
Suits most SDS Plus rotary hammer drills

Sand Blasted Finish
Environmentally friendly production method with zero heavy metals

Application

DIY
Trade
Electrical
Plumbing
Carpentry
Plastering
Masonry

Discount Group: A0608

Diameter	O/A Length	Flute Length	Shank	Pieces	Item #	Barcode
160mm Overall Length						
5.0	160	85	SDS Plus	1	165103050	9311744442850
5.5	160	85	SDS Plus	1	165103055	9311744442867
6.0	160	85	SDS Plus	1	165103060	9311744442874
6.5	160	85	SDS Plus	1	165103065	9311744442881
8.0	160	85	SDS Plus	1	165103080	9311744442898
10.0	160	85	SDS Plus	1	165103100	9311744442904
12.0	160	85	SDS Plus	1	165103120	9311744442911
14.0	160	85	SDS Plus	1	165103140	9311744442928
16.0	160	85	SDS Plus	1	165103160	9311744442935
18.0	160	85	SDS Plus	1	165103180	9311744442942
20.0	160	85	SDS Plus	1	165103200	9311744442959
210mm Overall Length						
5.0	210	135	SDS Plus	1	165104050	9311744442973
5.5	210	135	SDS Plus	1	165104055	9311744442980
6.0	210	135	SDS Plus	1	165104060	9311744442997
6.5	210	135	SDS Plus	1	165104065	9311744443000
8.0	210	135	SDS Plus	1	165104080	9311744443017
10.0	210	135	SDS Plus	1	165104100	9311744443024
12.0	210	135	SDS Plus	1	165104120	9311744443031
14.0	210	135	SDS Plus	1	165104140	9311744443048
16.0	210	135	SDS Plus	1	165104160	9311744443055
18.0	210	135	SDS Plus	1	165104180	9311744443062
20.0	210	135	SDS Plus	1	165104200	9311744443079
Set						
6, 6.5, 8, 10	160	85	SDS Plus	4	165103904	9311744442966



165103904



suttontools

Professional quality, 30% faster than conventional SDS drills.
Will drill through reinforced concrete mesh.

Unique TCT Tip
3 cutting edge self centring
tip prevents snagging on
reinforced mesh



3 CUT



Sand-blasted Finish
Environmentally friendly
production method with
zero heavy metals

SDS Max Shank
Suits ALL SDS Max rotary
hammer drills

Combination Spiral Flute
Half-round spiral accelerates dust
extraction away from tip.
Square spiral combines compression
channel with a depression chamber
for perfectly controlled dust removal

Application

Trade
Professional
Plumbing
Masonry

Discount Group: A0608

Diameter	O/A Length	Flute Length	Shank	Item #	Barcode
340mm overall length				D675	
12.0	340	200	SDS Max	D675 1200	9311963618968
14.0	340	200	SDS Max	D675 1400	9311963618975
16.0	340	200	SDS Max	D675 1600	9311963618982
18.0	340	200	SDS Max	D675 1800	9311963618999
20.0	340	200	SDS Max	D675 2000	9311963619002
540mm overall length				D676	
12.0	540	400	SDS Max	D676 1200	9311963619019
14.0	540	400	SDS Max	D676 1400	9311963619026
16.0	540	400	SDS Max	D676 1600	9311963619033
18.0	540	400	SDS Max	D676 1800	9311963619040
20.0	540	400	SDS Max	D676 2000	9311963619057



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suttontools

100% Carbide head. Superior performance in reinforced concrete. Fits SDS Max drills.

100% Carbide Head
With 10-Cut head for increase speed and robust performance for 100's holes in reinforced concrete

10CUT

Sand-blasted Finish
Environmentally friendly production method with zero heavy metals

SDS Max Shank
Suits ALL SDS Max rotary hammer drills

Application

Trade
Professional
Plumbing
Masonry

Discount Group: A0608

Diameter	O/A Length	Flute Length	Shank	Item #	Barcode
340mm overall length					
D644					
14.0	340	200	SDS Max	D644 1400	9311963617664
16.0	340	200	SDS Max	D644 1600	9311963617688
18.0	340	200	SDS Max	D644 1800	9311963617695
20.0	340	200	SDS Max	D644 2000	9311963617718
22.0	340	200	SDS Max	D644 2200	9311963617725
24.0	340	200	SDS Max	D644 2400	9311963617732
25.0	340	200	SDS Max	D644 2500	9311963617749
26.0	340	200	SDS Max	D644 2600	9311963617756
28.0	340	200	SDS Max	D644 2800	9311963617763
30.0	340	200	SDS Max	D644 3000	9311963617770
32.0	340	200	SDS Max	D644 3200	9311963617787
36.0	340	200	SDS Max	D644 3600	9311963617800
38.0	340	200	SDS Max	D644 3800	9311963617817
40.0	340	200	SDS Max	D644 4000	9311963617824
42.0	340	200	SDS Max	D644 4200	9311963617831
45.0	340	200	SDS Max	D644 4500	9311963617848
540mm overall length					
D645					
16.0	540	400	SDS Max	D645 1600	9311963617886
18.0	540	400	SDS Max	D645 1800	9311963617893
20.0	540	400	SDS Max	D645 2000	9311963617916
22.0	540	400	SDS Max	D645 2200	9311963617923
24.0	540	400	SDS Max	D645 2400	9311963617930
25.0	540	400	SDS Max	D645 2500	9311963617947
26.0	540	400	SDS Max	D645 2600	9311963617954
28.0	540	400	SDS Max	D645 2800	9311963617961
30.0	540	400	SDS Max	D645 3000	9311963617985
32.0	540	400	SDS Max	D645 3200	9311963617992
36.0	540	400	SDS Max	D645 3600	9311963618012
38.0	540	400	SDS Max	D645 3800	9311963618029
40.0	540	400	SDS Max	D645 4000	9311963618036
42.0	540	400	SDS Max	D645 4200	9311963618043
45.0	540	400	SDS Max	D645 4500	9311963618050
690mm overall length					
D646					
16.0	690	550	SDS Max	D646 1600	9311963618067
18.0	690	550	SDS Max	D646 1800	9311963618074
20.0	690	550	SDS Max	D646 2000	9311963618098
22.0	690	550	SDS Max	D646 2200	9311963618104
24.0	690	550	SDS Max	D646 2400	9311963618111
25.0	690	550	SDS Max	D646 2500	9311963618128
26.0	690	550	SDS Max	D646 2600	9311963618135
28.0	690	550	SDS Max	D646 2800	9311963618142
30.0	690	550	SDS Max	D646 3000	9311963618159
32.0	690	550	SDS Max	D646 3200	9311963618166

Diameter	O/A Length	Flute Length	Shank	Item #	Barcode
36.0	690	550	SDS Max	D646 3600	9311963618180
38.0	690	550	SDS Max	D646 3800	9311963618197
40.0	690	550	SDS Max	D646 4000	9311963618203
42.0	690	550	SDS Max	D646 4200	9311963618210
45.0	690	550	SDS Max	D646 4500	9311963618227
920mm overall length					
D647					
16.0*	920	780	SDS Max	D647 1600	9311963618234
18.0*	920	780	SDS Max	D647 1800	9311963618241
20.0*	920	780	SDS Max	D647 2000	9311963618258
22.0	920	780	SDS Max	D647 2200	9311963618265
24.0	920	780	SDS Max	D647 2400	9311963618272
25.0	920	780	SDS Max	D647 2500	9311963618289
28.0	920	780	SDS Max	D647 2800	9311963618302
30.0	920	780	SDS Max	D647 3000	9311963618326
32.0	920	780	SDS Max	D647 3200	9311963618333
36.0	920	780	SDS Max	D647 3600	9311963618357
40.0	920	780	SDS Max	D647 4000	9311963618364
42.0	920	780	SDS Max	D647 4200	9311963618371
45.0	920	780	SDS Max	D647 4500	9311963618388
1300mm overall length					
D648					
20.0*	1300	1160	SDS Max	D648 2000	9311963618395
22.0	1300	1160	SDS Max	D648 2200	9311963618401
25.0	1300	1160	SDS Max	D648 2500	9311963618418
28.0	1300	1160	SDS Max	D648 2800	9311963618425
32.0	1300	1160	SDS Max	D648 3200	9311963618432
36.0	1300	1160	SDS Max	D648 3600	9311963618456
42.0	1300	1160	SDS Max	D648 4200	9311963618463
45.0	1300	1160	SDS Max	D648 4500	9311963618470
1500mm overall length					
D649					
20.0*	1500	1360	SDS Max	D649 2000	9311963618487
24.0	1500	1360	SDS Max	D649 2400	9311963618494
25.0	1500	1360	SDS Max	D649 2500	9311963618500
28.0	1500	1360	SDS Max	D649 2800	9311963618517
32.0	1500	1360	SDS Max	D649 3200	9311963618524
35.0	1500	1360	SDS Max	D649 3500	9311963618531
40.0	1500	1360	SDS Max	D649 4000	9311963618548
42.0	1500	1360	SDS Max	D649 4200	9311963618555
45.0	1500	1360	SDS Max	D649 4500	9311963618562

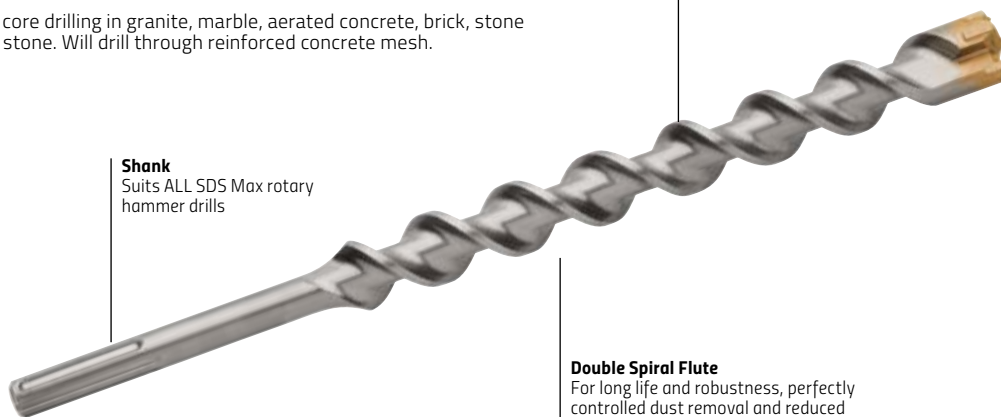
Drills Masonry SDS Max – Ultimax*



For deep core drilling in granite, marble, aerated concrete, brick, stone and hard stone. Will drill through reinforced concrete mesh.



Shank
Suits ALL SDS Max rotary hammer drills



Sand-blasted Finish
Environmentally friendly production method with zero heavy metals

Six Cutting Edges
Self centring tip. Does not bind in concrete. Improved hole concentricity



Double Spiral Flute
For long life and robustness, perfectly controlled dust removal and reduced vibration

Application

Trade
Professional
Plumbing
Masonry

Discount Group: A0608

Diameter	O/A Length	Flute Length	Shank	Item #	Barcode
340mm overall length					
16.0	340	200	SDS Max	004849	3336600004849
18.0	340	200	SDS Max	004856	3336600004856
20.0	340	200	SDS Max	004870	3336600004870
22.0	340	200	SDS Max	004887	3336600004887
25.0	340	200	SDS Max	004900	3336600004900
28.0	340	200	SDS Max	068261	3336600068261
30.0	340	200	SDS Max	028760	3336600028760
32.0	340	200	SDS Max	068278	3336600068278
36.0	340	200	SDS Max	063440	3336600063440
38.0	340	200	SDS Max	063457	3336600063457
40.0	340	200	SDS Max	063464	3336600063464
540mm overall length					
16.0	540	400	SDS Max	004955	3336600004955
18.0	540	400	SDS Max	005136	3336600005136
20.0	540	400	SDS Max	005150	3336600005150
22.0	540	400	SDS Max	005167	3336600005167
24.0	540	400	SDS Max	005174	3336600005174
26.0	540	400	SDS Max	005198	3336600005198
28.0	540	400	SDS Max	005204	3336600005204
36.0	540	400	SDS Max	005259	3336600005259
38.0	540	400	SDS Max	023093	3336600023093
40.0	540	400	SDS Max	023109	3336600023109
42.0	540	400	SDS Max	023116	3336600023116
45.0	540	400	SDS Max	063419	3336600063419
690mm overall length					
16.0	690	550	SDS Max	005327	3336600005327
18.0	690	550	SDS Max	005334	3336600005334
20.0	690	550	SDS Max	005358	3336600005358
22.0	690	550	SDS Max	005365	3336600005365
24.0	690	550	SDS Max	005372	3336600005372
25.0	690	550	SDS Max	005389	3336600005389
26.0	690	550	SDS Max	005396	3336600005396
28.0	690	550	SDS Max	005402	3336600005402
30.0	690	550	SDS Max	005426	3336600005426
36.0	690	550	SDS Max	005457	3336600005457
38.0	690	550	SDS Max	028685	3336600028685
40.0	690	550	SDS Max	028692	3336600028692
45.0	690	550	SDS Max	063396	3336600063396

Diameter	O/A Length	Flute Length	Shank	Item #	Barcode
920mm overall length					
16.0	920	780	SDS Max	005464	3336600005464
18.0	920	780	SDS Max	005471	3336600005471
20.0	920	780	SDS Max	005495	3336600005495
22.0	920	780	SDS Max	005501	3336600005501
24.0	920	780	SDS Max	005518	3336600005518
28.0	920	780	SDS Max	005549	3336600005549
30.0	920	780	SDS Max	005563	3336600005563
32.0	920	780	SDS Max	005570	3336600005570
40.0	920	780	SDS Max	005600	3336600005600
42.0	920	780	SDS Max	021464	3336600021464
45.0	920	780	SDS Max	024113	3336600024113
1300mm overall length					
20.0	1300	850	SDS Max	063297	3336600063297
22.0	1300	850	SDS Max	063303	3336600063303
25.0	1300	850	SDS Max	068193	3336600068193
28.0	1300	850	SDS Max	063310	3336600063310
32.0	1300	850	SDS Max	028746	3336600028746
35.0	1300	850	SDS Max	063327	3336600063327
36.0	1300	850	SDS Max	063334	3336600063334
42.0	1300	850	SDS Max	063341	3336600063341
45.0	1300	850	SDS Max	063358	3336600063358



The PGM standard (PGM stands for "Prüfgemeinschaft Mauerbohrer" – drill bit testing) is the only guarantee of a perfect geometry for the precise drilling and preferred setting of your anchor studs. It is recommended to use only drill bits with this marking for anchor fixings to prevent accidents and liability cases.

*Not available once current stock is depleted.



suttontools

Core Bits SDS Plus

Light duty for electrical equipment and door frames. Core Bits drill bricks, limestone and Concrete panel. For rotary hammer drills not exceeding 700W.



Tungsten Carbide Teeth
Welded at high temperature for stronger cutting performance

40mm Cut Depth
For light duty application

Discount Group: A0608

Diameter	Cut Depth	O/A Length	Shank	Item #	Barcode
Masonry Hammer Carbide Core Bits (Light Duty)				D657	
25.0	40	60	SDS Plus	D657 0250	9311963616087
30.0	40	60	SDS Plus	D657 0300	9311963616094
35.0	40	60	SDS Plus	D657 0350	9311963616100
40.0	40	60	SDS Plus	D657 0400	9311963616117
45.0	40	60	SDS Plus	D657 0450	9311963616124
50.0	40	60	SDS Plus	D657 0500	9311963616131
60.0	40	60	SDS Plus	D657 0600	9311963616148
66.0	40	60	SDS Plus	D657 0660	9311963616155
68.0	40	60	SDS Plus	D657 0680	9311963616162
70.0	40	60	SDS Plus	D657 0700	9311963616179
80.0	40	60	SDS Plus	D657 0800	9311963616186
90.0	40	60	SDS Plus	D657 0900	9311963616193
Masonry Adaptor (including Pilot Drill)				D658	
		90	SDS Plus	D658 0900	9311963616209
		150	SDS Plus	D658 1500	9311963616216
		200	SDS Plus	D658 2000	9311963616223
		300	SDS Plus	D658 3000	9311963616230
		135	Hex	D659 1350	9311963616261



Masonry Adaptor

Masonry Hammer
Carbide Core Bits
(Light Duty)



suttontools

Core Bits SDS Max

Heavy duty taper crown carbide core bit for building, plumbing and restoration work. For all types of hammer drills over 900W.

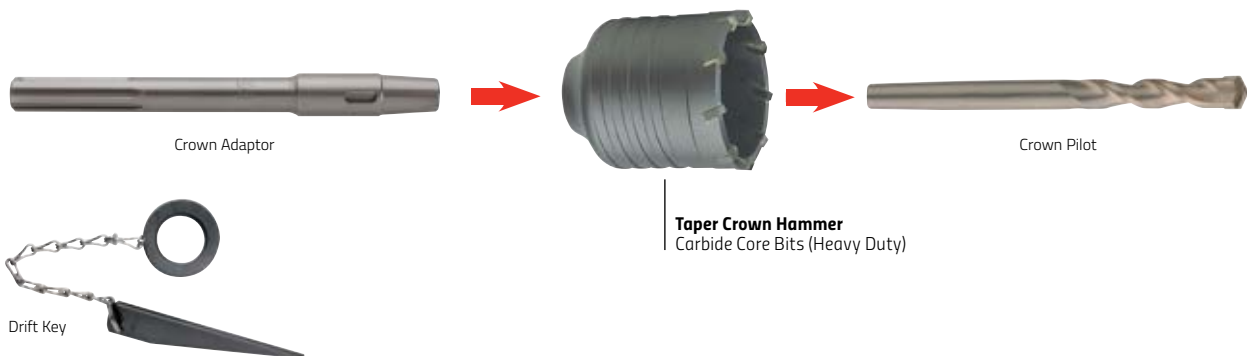


Tungsten Carbide Teeth
Welded at high temperature for stronger cutting performance

75mm Cut Depth
Deeper depths for heavy duty application

Discount Group: A0608

Diameter	Cut Depth	O/A Length	Shank	Item #	Barcode
Taper Crown Hammer Carbide Core Bits (Heavy Duty)				D655	
30.0	75	100	SDS Max	D655 0300	9311963615936
35.0	75	100	SDS Max	D655 0350	9311963615943
40.0	75	100	SDS Max	D655 0400	9311963615950
45.0	75	100	SDS Max	D655 0450	9311963615967
50.0	75	100	SDS Max	D655 0500	9311963615974
60.0	75	100	SDS Max	D655 0600	9311963615981
66.0	75	100	SDS Max	D655 0660	9311963615998
70.0	75	100	SDS Max	D655 0700	9311963616001
80.0	75	100	SDS Max	D655 0800	9311963616018
90.0	75	100	SDS Max	D655 0900	9311963616025
100.0	75	100	SDS Max	D655 1000	9311963616032
110.0	75	100	SDS Max	D655 1100	9311963616049
125.0	75	100	SDS Max	D655 1250	9311963616056
Crown Adaptor (Excluding Pilot Drill)				D659	
		220	SDS Max	D659 2200	9311963616247
		420	SDS Max	D659 4200	9311963616254
Pilot Drill				D656	
	90	120		D656 0002	9311963616063
Drift Key				D656 0003	9311963616070





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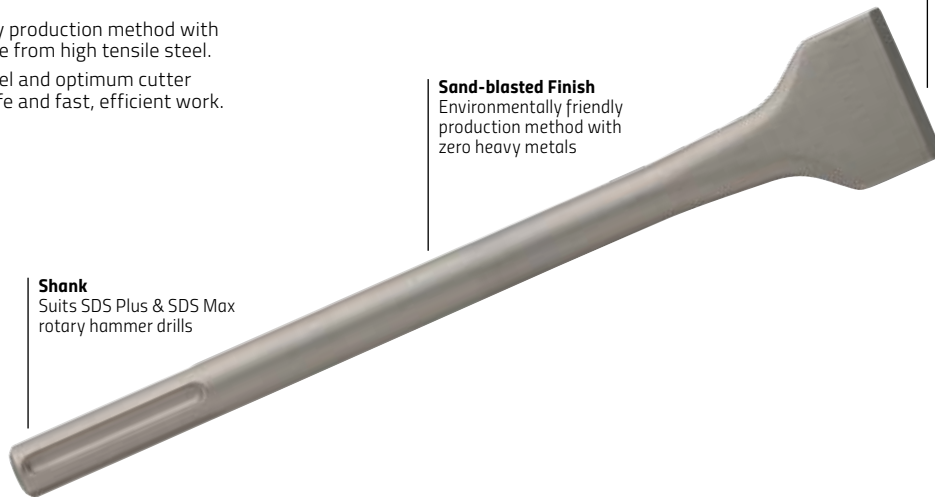
Sand-blasted Finish

Environmentally friendly production method with zero heavy metals. Made from high tensile steel. Specially toughened steel and optimum cutter geometry ensure long life and fast, efficient work.



Shank
Suits SDS Plus & SDS Max rotary hammer drills

Sand-blasted Finish
Environmentally friendly production method with zero heavy metals



Profile
Available in:
Pointed
Flat
Angle Head
Toothed
Brick Chasing
Concrete Chasing

Application

Demolition
DIY
Trade
Electrical
Plumbing
Carpentry
Plastering
General Contracting
Masonry
Renovation

Discount Group: A0608

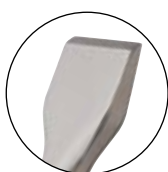
Type	Size	O/A Length	Shank	Item #	Barcode
SDS-Plus					D660
Pointed (Helical)	14.0	250	SDS Plus	D660 1425	9311963616278
					D661
Flat	20.0	250	SDS Plus	D661 2025	9311963616285
	40.0	200	SDS Plus	D661 4020	9311963616292
					D662
Angled	40.0	200	SDS Plus	D662 4020	9311963616308
					D663
Concrete Chasing	22.0	250	SDS Plus	D663 2225	9311963616315
SDS-Max					D670
Pointed (Helical)	18.0	280	SDS Max	D670 1828	9311963616322
	18.0	400	SDS Max	D670 1840	9311963616339
	18.0	600	SDS Max	D670 1860	9311963616346
					D671
Flat	24.0	280	SDS Max	D671 2428	9311963616353
	24.0	400	SDS Max	D671 2440	9311963616384
	24.0	600	SDS Max	D671 2460	9311963616391
	50.0	360	SDS Max	D671 5036	9311963616360
	80.0	300	SDS Max	D671 8030	9311963616377
	115.0	350	SDS Max	D671 1153	9311963616407
					D672
Angled	50.0	300	SDS Max	D672 5030	9311963616414
					D673
Brick Chasing	35.0	380	SDS Max	D673 3538	9311963616438
Concrete Chasing	26.0	300	SDS Max	D673 2625	9311963616421
					D674
Toothed	40.0	280	SDS Max	D674 4028	9311963616445



Pointed (Helical)
For general purpose chiselling and breaking work.



Flat
Targeted chiselling and breaking work.



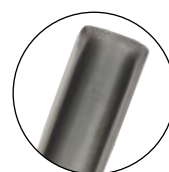
Angle Head
For easy removal of tiles.



Toothed
Tungsten carbide tipped for repointing, removing bricks, tiles and plaster.



Brick Chasing
Ideal for cabling and plumbing applications.



Concrete Chasing
For cutting narrow channels.

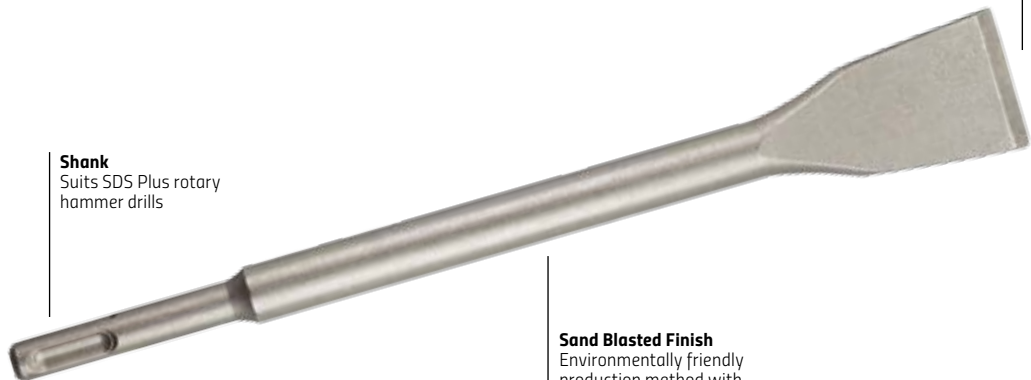


Tradesman Quality
SDS Plus Chisels, forged from toughened steel to ensure long life and fast, efficient work.

Profile
Available in:
Flat
Pointed
Gouging



Shank
Suits SDS Plus rotary hammer drills



Sand Blasted Finish
Environmentally friendly production method with zero heavy metals

- Application**
- Demolition
 - DIY
 - Trade
 - Electrical
 - Plumbing
 - Carpentry
 - Plastering
 - General Contracting
 - Masonry
 - Renovation

Discount Group: A0608

Type	Size	O/A Length	Shank	Item #	Barcode
Flat	25.0	250	SDS Plus	165117025	9311744442379
Flat	40.0	250	SDS Plus	165117040	9311744442386
Pointed	14.0	250	SDS Plus	165115014	9311744443284
Gouging	14.0	250	SDS Plus	165116014	9311744442362



165117025



165117040



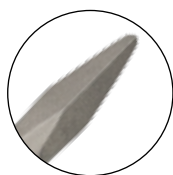
165115014



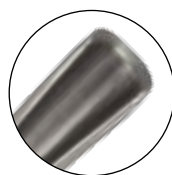
165116014



Flat
Targeted chiselling and breaking work



Pointed (Helical)
For general purpose chiselling and breaking work



Gouging
For cutting narrow channels

suttontools

Tradesman quality ideal for use in natural and artificial stone, masonry, brickwork & concrete.

TCT Point
Two cutting edged carbide percussion tip with semi positive profile for aggressive drilling in hard materials

Brazed Tip
Unique brazing process ensures a perfect bond between tip & body

Parallel Shank
For rotary hammer & percussion drilling

Double Spiral Flute
Rolled double flute, provides greater dust extraction, extending drill life

Application

DIY
Trade
Electrical
Plumbing
Carpentry
Plastering
Masonry

Discount Group: A0604

Diameter	Plug Colour	O/A Length	Shank	Item #	Barcode
Standard Fixing				D600	
3.0	Yellow	60		D600 0300	93220705
4.0		75		D600 0400	93220712
5.0	White	85		D600 0500	93220729
5.5	Red	95		D600 0550	93220736
6.0		100		D600 0600	93220743
6.5	Green	100		D600 0650	93220750
7.0		100		D600 0700	93220767
8.0	Blue	120		D600 0800	93220774
9.0		120		D600 0900	93220781
10.0	Orange	120		D600 1000	93220798
12.0		120	10	D600 1200	93220811
13.0		120	10	D600 1300	93220828
Single Brick				D601	
5.0	White	150		D601 0500	93220835
5.5	Red	150		D601 0550	93220842
6.0		150		D601 0600	93220859
6.5	Green	150		D601 0650	93220866
7.0		150		D601 0700	93220873
8.0	Blue	150		D601 0800	93220880
10.0	Orange	150		D601 1000	93220897
11.0	Grey	150	10	D601 1100	93220903
12.0		150	10	D601 1200	93220910
13.0		150	10	D601 1300	93220927
14.0		150	10	D601 1400	93220934
16.0	Black	150	12.7	D601 1600	93220941
20.0		160	12.7	D601 2000	93221337
22.0		160	12.7	D601 2200	93221344
25.0		160	12.7	D601 2500	93221351
Double Brick				D602	
6.5		400		D602 0650	9311963003740
8.0		400		D602 0800	9311963005539
10.0		400		D602 1000	9311963003177
13.0		400	10	D602 1300	9311963003948
16.0		400	12.7	D602 1600	9311963004716
20.0		400	12.7	D602 2000	9311963008288
22.0		400	12.7	D602 2200	9311963010823
25.0		400	12.7	D602 2500	9311963009179

Discount Group: A0604/A1202

Sets	Contents	Pieces	Item #	Barcode
Masonry	(SF): 4.0, 5.0, 5.5, 6.5, 8.0, 10.0mm	6	D600 SMD2	9311963080055
Combo	D600 Masonry Drill Bits: 5.5, 6.0, 6.5 & 8.0mm D105 Viper Drill Bits: 1.5, 2.0, 3.0, 4.0 & 5.0mm	9	D600 0009	9311963335049



D600 SMD2



D600 0009

(SF) – Standard Fixing (SB) – Single Brick (DB) – Double Brick

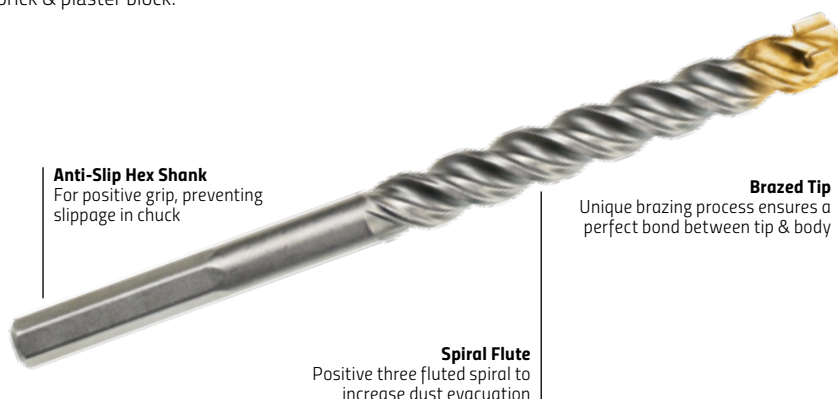
Prices exclude GST

www.suttontools.com



suttontools

Professional quality for tougher masonry applications. Combining excellent power transfer and efficiency. For concrete, brick, aerated concrete, hollow brick & plaster block.



Anti-Slip Hex Shank
For positive grip, preventing slippage in chuck

Spiral Flute
Positive three fluted spiral to increase dust evacuation

TCT Point
Three cutting edges, monobloc carbide tip for clean holes and superior fixing

Brazed Tip
Unique brazing process ensures a perfect bond between tip & body

Application

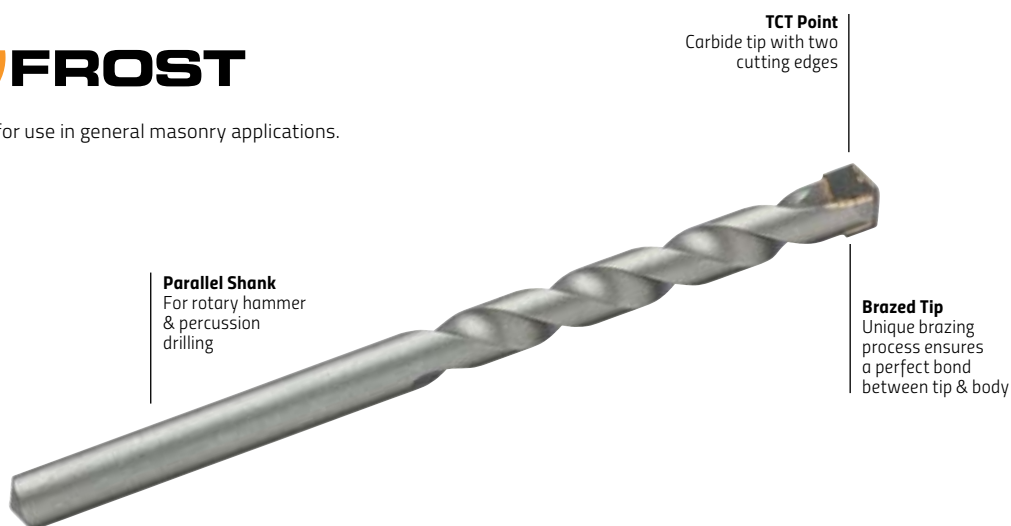
DIY
Trade
Electrical
Plumbing
Carpentry
Plastering
Masonry

Discount Group: A0608

Diameter	Plug Colour	O/A Length	Shank	Item #	Barcode
D606					
5.0	White	150	Hex	D606 0500	9311963551432
6.0	Red	150	Hex	D606 0600	9311963551449
6.5	Green	150	Hex	D606 0650	9311963551456
8.0	Blue	150	Hex	D606 0800	9311963551463
10.0	Orange	150	Hex	D606 1000	9311963551470
12.0	Grey	150	Hex	D606 1200	9311963551487
13.0		150	Hex	D606 1300	9311963551494



DIY quality for use in general masonry applications.



Parallel Shank
For rotary hammer
& percussion
drilling

TCT Point
Carbide tip with two
cutting edges

Brazed Tip
Unique brazing
process ensures
a perfect bond
between tip & body

Application

DIY
Trade
Electrical
Plumbing
Carpentry
Plastering
Masonry

Sizes	Piece	Order Qty	Item #	Barcode
Masonry Drill Sets (Discount Group: A0604)				
4, 5, 6, 6.5, 8, 10 & 12mm	7	1	92356*	9312621923561
Masonry Drill & Chisel SDS Set (Discount Group: A0609)				
12 Masonry, 3 x Flat Chisels & 2 x Point Chisels	17	1	92346	9312621923462



92356*

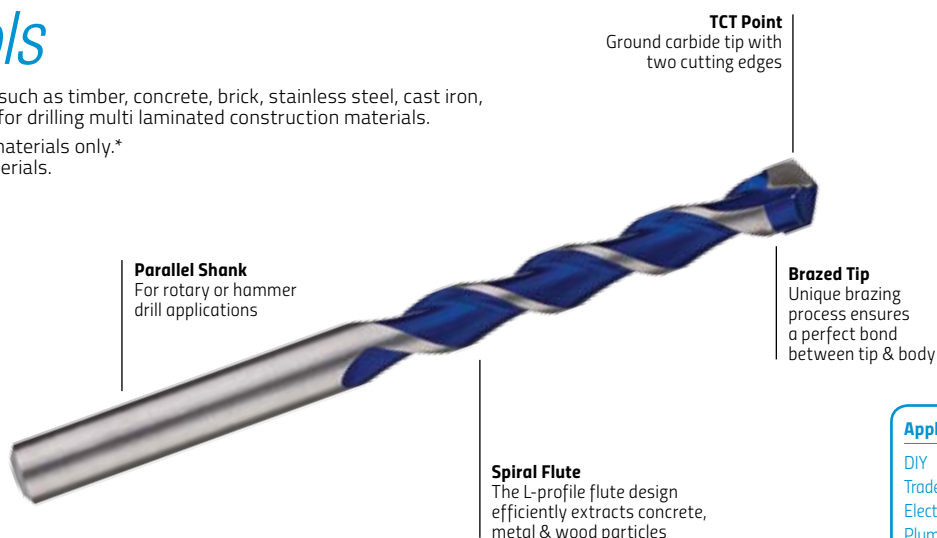


92346

suttontools

For drilling in various materials such as timber, concrete, brick, stainless steel, cast iron, steel & glass. Especially suited for drilling multi laminated construction materials.

Hammer Action: For masonry materials only.*
Rotary Action: For all other materials.



Application

DIY
Trade
Electrical
Plumbing
Carpentry
Plastering
Masonry

Discount Group: A0604

Diameter	Plug Colour	O/A Length	Item #	Barcode
Standard Length			D610	
3.0	Yellow	60	D610 0300	9311963432502
4.0		75	D610 0400	9311963432519
5.0	White	85	D610 0500	9311963432526
5.5	Red	85	D610 0550	9311963432533
6.0		100	D610 0600	9311963432540
6.5	Green	100	D610 0650	9311963432557
7.0		100	D610 0700	9311963432564
8.0	Blue	120	D610 0800	9311963432571
9.0		120	D610 0900	9311963432588
10.0	Orange	120	D610 1000	9311963432595
12.0		150	D610 1200	9311963432649
13.0		150	D610 1300	9311963432847
14.0		150	D610 1400	9311963432656
15.0		150	D610 1500	9311963432854
16.0	Black	150	D610 1600	9311963432861
Extra Length			D611	
6.5	Green	300	D611 0653	9311963432878
7.0		300	D611 0703	9311963432885
8.0	Blue	300	D611 0803	9311963432663
10.0	Orange	300	D611 1003	9311963432670
12.0		300	D611 1203	9311963432687
13.0		300	D611 1303	9311963432892

P&N[®]

TRADESMAN

P&N Tradesman Multi-Purpose drills are suitable for drilling in various materials such as hardened steel, cast metal, glass, acrylic, fibreglass, masonry, ceramic, concrete, brick, granite, marble, soft wood and hard wood. Perfect for multi laminated construction materials.



Special brazing process
Withstands temperatures up to 1000°C

Discount Group: A0604

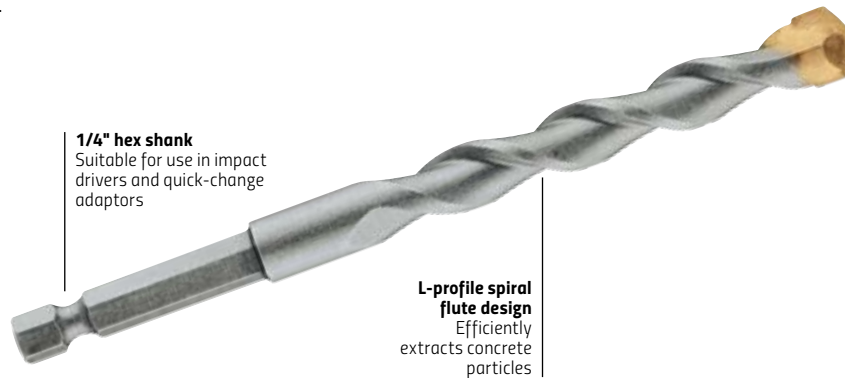
Description	Sizes	Pieces	Item #	Barcode
Multi-Purpose Drill Set	4, 5, 5.5, 6.5, 8 & 10mm	6	165105906	9311744445547

*Drilling masonry materials prior to wood or steel will dull tip reducing the cutting performance.

suttontools

SUPABIT
EXTREME IMPACT

Supabits are developed for use with the high torque output of an impact driver. Suitable for use in natural and artificial stone, brickwork, concrete & masonry materials.



1/4" hex shank

Suitable for use in impact drivers and quick-change adaptors

L-profile spiral flute design

Efficiently extracts concrete particles

Positively sharpened
Carbide tip with 2 cutting edges

Application

DIY
Trade
Electrical
Plumbing
Carpentry
Plastering
Masonry

Discount Group: A0608

Diameter	Plug Colour	O/A Length	Flute Length	Shank Size	Item #	Barcode
D609						
3.0	Yellow	80	30	1/4	D609 0300	9311963600697
4.0		90	40	1/4	D609 0400	9311963600703
5.0	White	100	40	1/4	D609 0500	9311963600710
6.0	Red	110	65	1/4	D609 0600	9311963600727
6.5	Green	110	65	1/4	D609 0650	9311963604404
8.0	Blue	120	70	1/4	D609 0800	9311963600734
10.0	Orange	120	73	1/4	D609 1000	9311963600741

suttontools

For smooth drilling in ceramic tiles, glass, brick, plastics, and fibreglass.

Note: Not suitable for toughened glass.



Parallel Shank
To suit non-hammer
action portable
power drills

Longer total length
Than standard tile bits
for deeper drilling

Spiral flute
Aids dust extraction and
reduces heat build up for
30% faster[†] drilling

Stronger carbide tip
With copper brazing
has better heat
resistance and provides
7x longer life[†]

**4 facet diamond spear
point design**
Shaves rather than cuts
for improved precision
and penetration

Application

DIY
Trade
Plumbing
Masonry

Discount Group: A0606

Diameter	O/A Length	Item #	Barcode
D604			
3.0	80	D604 0300	9311963169668
4.0	80	D604 0400	9311963169675
5.0	80	D604 0500	9311963169743
6.0	80	D604 0600	9311963169699
6.5	100	D604 0650	9311963411187
8.0	100	D604 0800	9311963169712
10.0	100	D604 1000	9311963169729
12.0	100	D604 1200	9311963169736

[†]Than standard glass and tile drills.

Core Bits Diamond – Dry Cut

Trade quality for dry cutting in porcelain, monocottura & fully vitrified, marble, glazed, terracotta, polished sandstone, standard ceramic and sandstone tiles.



10mm hex shank
For positive grip,
preventing slippage in
chucks

Special wax filled core
Aids cooling and
provides cleaner job site

**Vacuum brazed
#40 diamond grit tip**
For thermal and
mechanical strength

Application

DIY
Trade
Plumbing
Masonry

Discount Group: A0608

Diameter	Drilling Depth mm	O/A Length mm	Item #	Barcode
D618				
6mm	10	67	D618 0600	9311963611334
8mm	10	80	D618 0800	9311963611341
10mm	10	80	D618 1000	9311963611358
Sets				
4 Pce (6-8-10mm) With Guide	10	80	D618 0004	9311963611426

NEW

suttontools



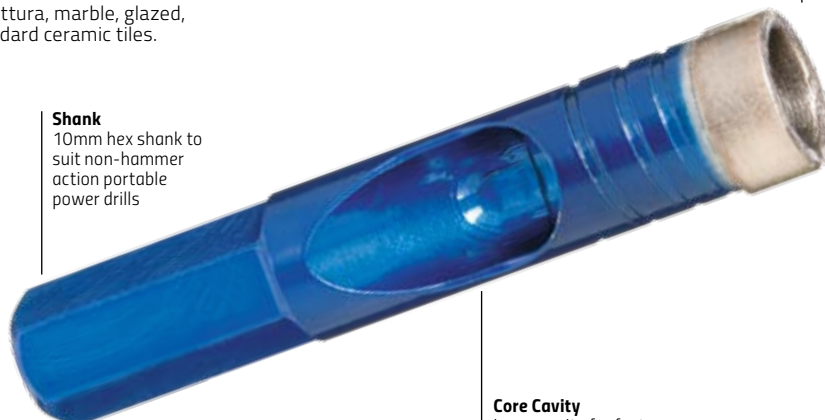
Features diamond segment technology for long life, using with water.

For drilling porcelain, monocottura, marble, glazed, terracotta, sandstone & standard ceramic tiles.



Shank

10mm hex shank to suit non-hammer action portable power drills



Core Cavity

Large cavity for fast material extraction

Point

Diamond segment tip for long life. Can be dressed for optimal performance



Check out the demo



Application

DIY
Trade
Plumbing
Masonry

Discount Group: A0609

Diameter	Actual Hole Diameter*	Drilling Depth	Useful Length	O/A Length	Shank	Item #	Barcode
D605							
6.0	6.3	8	22	55	10mm Hex	D605 0600	9311963509914
7.0	7.4	8	22	55	10mm Hex	D605 0700	9311963509921
8.0	8.4	10	20	55	10mm Hex	D605 0800	9311963509938
10.0	10.6	15	30	65	10mm Hex	D605 1000	9311963509945
12.0	12.6	15	28	65	10mm Hex	D605 1200	9311963509952
15.0	15.6	15	40	70	10mm Hex	D605 1500	9311963509969
20.0	20.6	15	40	70	10mm Hex	D605 2000	9311963509976
25.0	25.6	15	40	70	10mm Hex	D605 2500	9311963509983
Dressing Stone						D605 ST01	9311963509990
Water Dripper (5-15mm)						D605 WAT2	9311963556574
Water Dripper (20-25mm)						D605 WAT3	9311963556581

*Blue Ceram drills oversize to allow drilling and fixing into material below the surface without chipping the tile.

Instructions For Use



Water the drilling area. To avoid drill slipping start with a 45° angle.



After the hole is started gradually straighten up the drill.



Make a swinging movement to allow for dust evacuation.



Make sure the core has been removed from bit after drilling.



When tip darkens, it is becoming blunt and MUST be dressed using a dressing stone.



Helpful Hints

- Do not use with hammer setting as this will damage the bit and tile
- Apply consistent pressure, allowing the tool to do the work
- Cutting speed with water <3000 RPM
- Dressing the bit will increase performance

Water Dripper

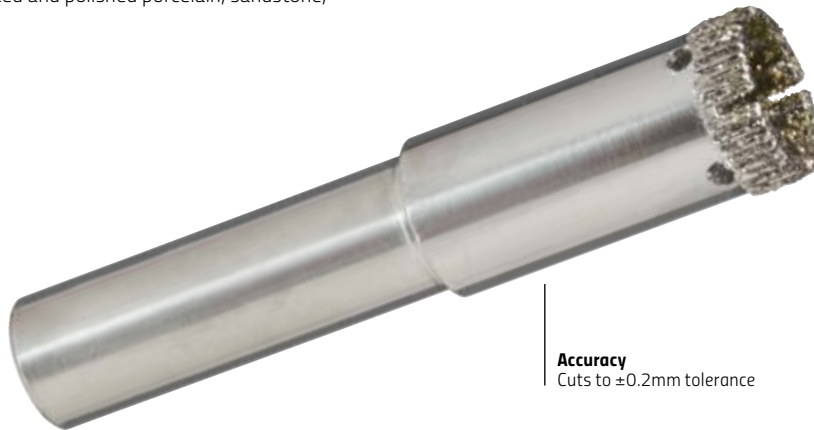


D605 WAT2

Core Bits Diamond



DIY Quality. Diamond Tile Core bits have diamond encrusting for wet drilling only. For drilling glazed and polished porcelain, sandstone, terracotta & ceramics.



Point

Diamond encrusted tip to cut through glazed & polished porcelain, sandstone, terracotta & ceramics

Accuracy

Cuts to $\pm 0.2\text{mm}$ tolerance

Application

DIY
Trade
Plumbing
Masonry

Discount Group: A0609

Diameter	Item #	Barcode
6.0	148010006	9311744435104
8.0	148010008	9311744435111
10.0	148010010	9311744435128
12.0	148010012	9311744436811
15.0	148010015	9311744436828
20.0	148010020	9311744436835
25.0	148010025	9311744436842
30.0	148010030	9311744439256
32.0	148010032	9311744439263
35.0	148010035	9311744439270
40.0	148010040	9311744439287
50.0	148010050	9311744439294
55.0	148010055	9311744439300
65.0	148010065	9311744439317
75.0	148010075	9311744439324
Sets		
6pce 6, 8, 10, 12 & 15mm	148010706	9311744439805



148010706

Shanks

Parallel / Plain Shank



The straight shank is the most usual style on modern drill bits, by number manufactured. It is most often made with the same diameter as the drill bit, for economy. It's then held in a 3-jaw drill chuck. Very small bits can have straight shanks larger than the drill diameter, often for holding in a standard size collet. Large drill bits can have straight shanks smaller than their drill diameter, so that medium-size chucks can be used to drill large holes. Such a drill bit is called reduced-shank or a blacksmith's drill.

- Can be held in a collet chuck
- Can be held in a drill chuck, the commonest sort
- Very accurate centring
- Low torque transmission

Hex shank



The flats of a hex shank can either be machined on a round shank or can be the natural flats of hex bar stock. A hex shank can be grasped by a 3-jaw drill chuck, or can be held in a custom chuck specifically for hex shanks. 1/4 inch hex shanks are common for machine screwdriver bits, and have spread from that application to be used for drill bits that are compatible with screwdriver machinery.

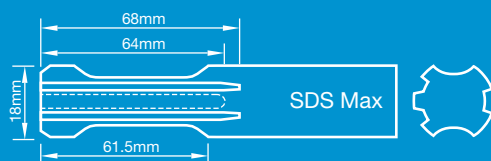
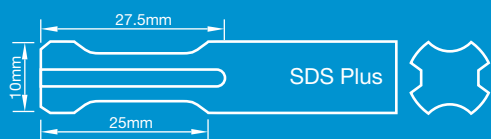
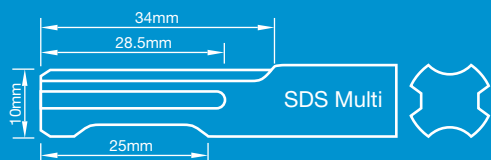
- Can be held in a drill chuck
- Can be held in a screwdriver bit chuck
- High torque transmission
- Moderately accurate centring
- Cannot be held in a collet

SDS shank



The SDS shank has the advantage of a simple spring-loaded chuck, so that bits can be chucked with a simple and quick hand action. Further, the shank and chuck are uniquely suited to hammer drilling in stone and concrete. The drill bit is not held solidly in the chuck, but can slide back and forth like a piston. The hammer of the drill acts to accelerate only the drill bit itself, and not the large mass of the chuck, which makes hammer drilling with an SDS shank drill bit much more productive than with other types of shank. So, SDS shanks are most often seen on masonry drills for which hammer drilling action is most helpful.

SDS is available in four sizes, SDS, SDS plus (or SDS-plus or SDS+), SDS-Top and SDS-max. SDS-plus is the most common by count of tools manufactured, with masonry drills from 5mm diameter to 30mm diameter ordinarily available.



The SDS bit was developed in 1975 and the name comes from the German saying "Steck – Dreh – Sitz" (Insert – Twist – Stay).

German-speaking countries may use "Spannen Durch System" (Clamping System), though most use "Special Direct System" for international purposes.

- Superb hammer drilling performance
- Drills with a "rotation-stop" mode can use chiselling bits
- One-handed quick chucking operation
- Can only be held in an SDS chuck
- High torque transmission

The flute (spiral) with a long pitch (lead) permits a quick removal of the aggregates (dust). The new finishing (treatment) "sandblasted" strengthens the body of the drill in the surface while guaranteeing good flexibility. Ideal for soft and medium hard materials and for wet concrete. The shank is suitable for all SDS plus hammer drilling machines.

Environmental Statement

Sutton Tools masonry drills are certified ISO 14001 for sustainable development. These products contribute to environmental protection by a "sandblasted" surface treatment which guarantees zero heavy metals and by a protection called "without VOC (Volatile Organic Compounds)" meeting the European directive 1999/13CE.